

(d) Propene can polymerize to form poly(propene).

(i) State, with a reason, the atom economy for this reaction.

(1)

(ii) Draw a section of this polymer, showing **two** repeat units.

(1)

(iii) Poly(propene) is used to make synthetic fibres which are extremely light and act as good insulators.

Comment on the sustainability of this use of poly(propene).

(1)

(Total for Question 20 = 16 marks)

TOTAL FOR SECTION B = 60 MARKS

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