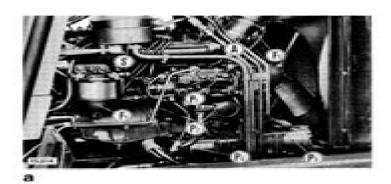
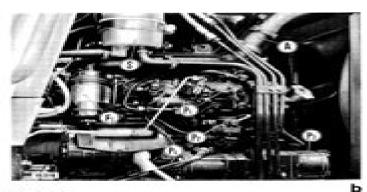
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RH Side View of Engine

a. Early models 55-90 and 60-90 - b. Late models 55-90 and 60-90 - A. Inlet manifold - Fr. First fuel filter (early model) - Fr. Second fuel filter (early model) - Fr. Integral cartridge filter (late model) - Pr. CA.V. distributor injection pump - Pr. Disphragm - type fuel lift pump - Pr. Steering pump - Pr. Steering fluid reservoir.

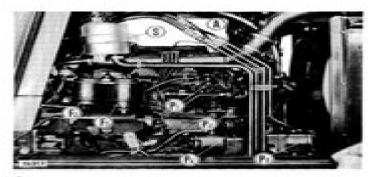
DESCRIPTION

FIAT engines installed on 55-90, 60-90, 70-90, 80-90, 90-90 and 100-90 models are high-speed, 4-stroke, direct injection, in-line Diesel units.

Engine block - Single iron casting, dry sleeve, crankshaft, camshaft and valve tappet seats.

Cylinder head - Integral valve seats.

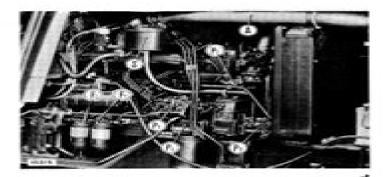
Valve gear - Pushrod operated valves, helical gear



driven camshaft.

Crank gear - Crankshaft running on 4 bearings (55-90 pple and 60-90), on 5 bearings (70-90 and 80-90), on 6 bearings (90-90) or on 7 bearings (100-90). Light alloy pistons feature one compression ring and two oil scraper rings.

A flyweight - type dynamic balancer in the oil pan (70-90 and 80-90) reduces engine and engine-induced vibrations.



С

RH Side View of Engine

c. Models 70-90 and 80-90 - d. Models 90-90 and 100-90 - A. Inlet manifold - Fr. First fuel filter - Fr. Second fuel filter - Pr. BOSCH distributor injection pump - Pr. Diaphragm-type fuel lift pump - Pr. Steering pump - Pr. Lift pump - S. Steering fluid reservoir.

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