page 3.

640 - C.A.V. Injection Pump

Throttle	E regime rpm	lew		Time to burn 250 cm ³ (15 in ³)
		2 - hour run-in	50 - hour run-in	of fuel (seconds)
Maximum, full load	2400	44.1 (60 HP) min	45.6 (62 HP) min	63.5 min
Maximum, full torque	1400	28.3 (38.5 HP) min	29.4 (40 HP) min	97 imin
Maximum, no load	2600 max	U		C
Minimum, no load	650	70-3		

COMPRESSION TEST

If engine performance is found to be unsatisfactory, check the injection system (nozzle and injection pump overhaul) and the compression in each cylinder.

To check engine compression use tester 291309 proceeding as follows:

- Remove the fuel injectors.
- Fit dummy injector 292631, in place of the injector of the cylinder under test, together with the associated copper washer.
- Hold the injection pump in shut-off condition and take the readings driving the engine through the starter.

Compression should be 25.5 to 27.5 bar (26 to 28 kg/cm²) (370 to 398 psi) as recorder at 40° C sump oil temperature, 760 mm Hg (sea level) barometric pressure with the engine running at 200 to 280 rpm.

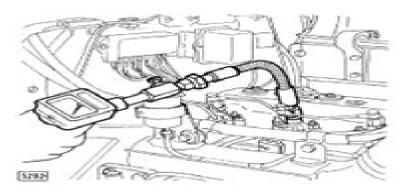
The minimum acceptable compression is 21.6 bar (22 kg/cm²) (330 psi).

Maximum compression differential between cylinders is not to exceed 3 kg/cm? (42.7 psi).

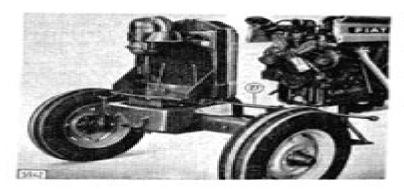
In this connection it should be noted that every 100 metres (328 ft) altitude increase from sea level results in approximately 1% decrease in compression.

Insufficient compression may be due to faulty valves and seats, pistons and associated rings, cylinder liners or cylinder head gaskets.

Note — The purpose of the compression test is merely to assess the consistency of compression in the cylinders and obtain an indication of the degree of wear affecting the parts which help to seal the combustion chambers, and the results should not be taken as an absolute indication of engine efficiency.



Checking engine compression using tester 291309.



Removing (installing) from axle (640).

Fiat 480 Manual

Patrick Vollmar

Fiat 480 Manual:

Decoding Fiat 480 Manual: Revealing the Captivating Potential of Verbal Expression

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Table of Contents Fiat 480 Manual

- 1. Understanding the eBook Fiat 480 Manual
 - The Rise of Digital Reading Fiat 480 Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Fiat 480 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fiat 480 Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Fiat 480 Manual
 - Personalized Recommendations
 - Fiat 480 Manual User Reviews and Ratings

- Fiat 480 Manual and Bestseller Lists
- 5. Accessing Fiat 480 Manual Free and Paid eBooks
 - Fiat 480 Manual Public Domain eBooks
 - Fiat 480 Manual eBook Subscription Services
 - Fiat 480 Manual Budget-Friendly Options
- 6. Navigating Fiat 480 Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Fiat 480 Manual Compatibility with Devices
 - Fiat 480 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fiat 480 Manual
 - Highlighting and Note-Taking Fiat 480 Manual
 - Interactive Elements Fiat 480 Manual
- 8. Staying Engaged with Fiat 480 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fiat 480 Manual
- 9. Balancing eBooks and Physical Books Fiat 480 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fiat 480 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fiat 480 Manual
 - Setting Reading Goals Fiat 480 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fiat 480 Manual
 - Fact-Checking eBook Content of Fiat 480 Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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