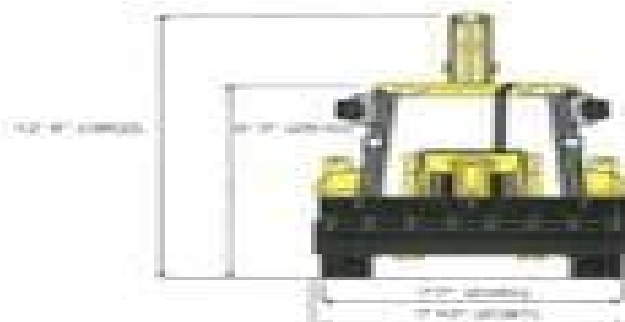




24" (610) max. height
22" (559) max. width

ENGINE

- High torque back-up for lugging ability.
- High power to weight ratio.
- Low operating speeds give a long life.
- Easy adjustment with thermostat.
- Replaceable valve seat inserts.
- Hush oil ports.
- Self priming fuel injection system.
- Two stage dry air cleaner.
- FULTEK combustion system ensures quick starting, fuel economy and maximum output emissions.

Engine Model		1004-40T
Cylinders	4	244
Rated Speed	rpm	2000
Gross Power @ 2000 rpm (ISO/SAE J1349)	hp (kW)	95 (70.3)
Net Power @ 2000 rpm (SAE J1349)	hp (kW)	90 (67)
Max Torque @ 1400 rpm (ISO/SAE J1349)	ft-lb (Nm) ft-lb (Nm)	260 (350) 277 (375)

TURNING CIRCLES

2 Wheel Steer	m (ft)	Over Tyres	Over Bucket
4 Wheel Steer	m (ft)	12.0 (39'3") 7.8 (25'7")	13.8 (45'3") 9.8 (32'3")

Depending on type size

TRANSMISSION

- 4 speed full powershift gearbox with electronic gear change.
- Twist grip lever provides effortless operation.
- Push button lockdown facility for added traction.
- Multistart clutch packs ensure smooth direction changes.
- Single stage torque converter with 2.66:1 stall ratio.
- Semi-automatic shifting between 2nd and 4th speeds.

Type	Fixed Gear	10.9 x 24 16.9 x 24
Forward Speeds		
1st	kwh (mph)	5.44 (3.50)
2nd	kwh (mph)	10.88 (6.80)
3rd	kwh (mph)	21.34 (13.25)
4th	kwh (mph)	40.35 (25.04)
Reverse		
1st	kwh (mph)	6.74 (4.20)
2nd	kwh (mph)	12.79 (7.94)

AXLES AND BRAKES

- Outward pivoting final drives for easier servicing.
- Fluid operated hydraulically actuated differential lock.
- 16" hard disk discoloration to maintain maximum ground contact and traction.
- Power boosted hydraulic brake activation.
- Self-equilibrating and self adjusting.
- Independent brake operation.
- Proportion valve per brake assembly (140000).
- Selectable 2 or 4 wheel braking.

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L Reisser



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Farmers and Consumers Market Bulletin ,2009

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features sizes 4 ½ 16 enhanced internal flow low hoop stresses on coupling thanks to tighter thread tolerances 20 bevel for smooth horizontal installation enhanced structural capacity same as pipe body

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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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tnmc 55 er 4 api 383 2 8 7 94 nc56 nc77 v 0 050 4 27 5 8 2 tnmc 55 er 4 api 502 3

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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