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Maximum: 100 marks

(8)

# Question Paper Code: 21545

#### B.E./B Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 - PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E (Part-Time) Sixth Semester - Mechanical Engineering - Regulation 2009)

Time: Three hours

#### Answer ALL questions.

#### PART A $-(10 \times 2 = 20 \text{ marks})$

- 1. What is SIMO chart?
- 2. Define 'Rating'.
- 3. List the information requires for process planning.
- 4. What are the two approaches to process planning?
- 5. Define costing.
- 6. What is meant by direct material? Give an Example.
- 7. Mention any two functions of cost estimation.
- 8. What do you meant by a realistic estimate?
- 9. What is meant by direct labour cost?
- 10. What is fatigue allowance?

#### PART B - (5 × 16 = 80 marks)

- 11. (a) (i) What steps are followed for doing a method study of job process? (8)
  - (ii) Write procedure of time study.

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
  - (ii) Discuss the tools are techniques for work measurement. (8)

# **Me 2027 Question Paper**

**Michael Seilmaier** 



The Enigmatic Realm of Me 2027 Question Paper: Unleashing the Language is Inner Magic

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## **Table of Contents Me 2027 Question Paper**

- 1. Understanding the eBook Me 2027 Question Paper
  - The Rise of Digital Reading Me 2027 Question Paper
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Me 2027 Question Paper
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - $\circ \ \ Popular \ eBook \ Platforms$
  - Features to Look for in an Me 2027 Question Paper
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Me 2027 Question Paper
  - Personalized Recommendations
  - Me 2027 Question Paper User Reviews and Ratings
  - Me 2027 Question Paper and Bestseller Lists

- 5. Accessing Me 2027 Question Paper Free and Paid eBooks
  - Me 2027 Question Paper Public Domain eBooks
  - Me 2027 Question Paper eBook Subscription Services
  - Me 2027 Question Paper Budget-Friendly Options
- 6. Navigating Me 2027 Question Paper eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Me 2027 Question Paper Compatibility with Devices
  - Me 2027 Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Me 2027 Question Paper
  - Highlighting and Note-Taking Me 2027 Question Paper
  - Interactive Elements Me 2027 Question Paper
- 8. Staying Engaged with Me 2027 Question Paper
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Me 2027 Question Paper
- 9. Balancing eBooks and Physical Books Me 2027 Question Paper
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Me 2027 Question Paper
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Me 2027 Question Paper
  - Setting Reading Goals Me 2027 Question Paper
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Me 2027 Question Paper
  - Fact-Checking eBook Content of Me 2027 Question Paper
  - o Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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