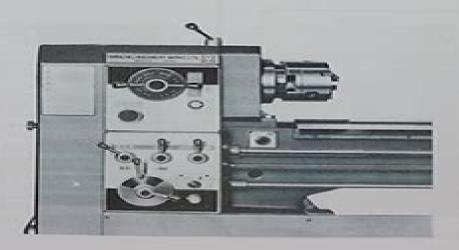
SELECTION OF SPINDLE SPEEDS

Select the appropriate speed for working from the range of spindle speeds. There are eight grades in the range of spindle speeds (29-1500rpm). The lever placed on the top of headstock is for a selection of higher speeds or lower speeds range. Spindle speeds dial shows eight grades, being devided into 39 and 118, 65 and 196, 300 and 900, 500 and 1500. Upon request, the following progressive range of spindle is available:52-2000r.p.m. or 65-2500r.p.m.

In order to obtain the desired spindle speeds, place the lever at the proper position horizontally or vertically. Do not turn the selection fever while gears are running.

CHART OF PROGRESSIVE RANGE OF SPINOLE SPEEDS (r.p.m./min.)

Main motor									
5 (P)4 (P)	1500	900	500	300	196	228	65	39	٨
	2000	1200	665	600	261	157	87	52	В





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Reviewing Mazak Lathe Programming Manual: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "Mazak Lathe Programming Manual," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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