

(d) Propene can polymerize to form poly(propene).

(i) State, with a reason, the atom economy for this reaction.

(1)

(ii) Draw a section of this polymer, showing **two** repeat units.

(1)

(iii) Poly(propene) is used to make synthetic fibres which are extremely light and act as good insulators.

Comment on the sustainability of this use of poly(propene).

(1)

(Total for Question 20 = 16 marks)

TOTAL FOR SECTION B = 60 MARKS

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1. Understanding the eBook Jan 2014 Foundation Paper Edexcel
 - The Rise of Digital Reading Jan 2014 Foundation Paper Edexcel
 - Advantages of eBooks Over Traditional Books
2. Identifying Jan 2014 Foundation Paper Edexcel
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Jan 2014 Foundation Paper Edexcel
 - User-Friendly Interface
4. Exploring eBook Recommendations from Jan 2014 Foundation Paper Edexcel
 - Personalized Recommendations
 - Jan 2014 Foundation Paper Edexcel User Reviews and Ratings
 - Jan 2014 Foundation Paper Edexcel and Bestseller Lists
5. Accessing Jan 2014 Foundation Paper Edexcel Free and Paid eBooks
 - Jan 2014 Foundation Paper Edexcel Public Domain eBooks
 - Jan 2014 Foundation Paper Edexcel eBook Subscription Services
 - Jan 2014 Foundation Paper Edexcel Budget-Friendly Options
6. Navigating Jan 2014 Foundation Paper Edexcel eBook Formats

- ePub, PDF, MOBI, and More
- Jan 2014 Foundation Paper Edexcel Compatibility with Devices
- Jan 2014 Foundation Paper Edexcel Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Jan 2014 Foundation Paper Edexcel
 - Highlighting and Note-Taking Jan 2014 Foundation Paper Edexcel
 - Interactive Elements Jan 2014 Foundation Paper Edexcel
- 8. Staying Engaged with Jan 2014 Foundation Paper Edexcel
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Jan 2014 Foundation Paper Edexcel
- 9. Balancing eBooks and Physical Books Jan 2014 Foundation Paper Edexcel
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Jan 2014 Foundation Paper Edexcel
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Jan 2014 Foundation Paper Edexcel
 - Setting Reading Goals Jan 2014 Foundation Paper Edexcel
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jan 2014 Foundation Paper Edexcel
 - Fact-Checking eBook Content of Jan 2014 Foundation Paper Edexcel
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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