INTRODUCTION

This service manual describes the latest service information for the IC-77 HF TRANSCEIVER at the time of publication.

VERSION NO.	VERSION	SYMBOL
単01	Philippines	PHI
# 02	Other	CTH

To upgrade quality, all electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.

DO NOT expose the transceiver to rain, show or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.



ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

- 10-digit order numbers
- Component part number and name
- 3. Equipment model name and unit name
- Quantity required.

<SAMPLE ORDER>

1120000970 IC M54562P IC-77 MAIN UNIT Spicors 6810000230 Screw PH M3 × 6 IC-77 Chassis 10 picors

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

- Make sure a problem is internal before disassembling the transceiver.
- DO NOT open the transceiver until the transceiver is disconnected from its power source.
- DO NOT force any of the variable components. Turn them slowly and smoothly.
- DO NOT short any circuits or electronic parts.
 An insulated tuning tool MUST be used for all adjustments.
- DO NOT keep power ON for a long time when the transceiver is detective.
- DO NOT transmit power into a signal generator or a sweep generator.
- ALWAYS connect a 50 dB to 60 dB attenuator between the transpeiver and a deviation meter or spectrum analyzer when using such test equipment.
- READ the instructions of test equipment thoroughly before connecting equipment to the transceiver.

Icom Ic 77 Service Repair Manual

Ying-Ying Zheng

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