

midwest
REPAIR

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Here's What You Get:

Refoam Kit
one (1) or two (2) depending on kit ordered.

- Refoaming Instructions
- Foam Surround(s)
- Poly Cones (if necessary)
- Surround Adhesive



REFORMING INSTRUCTIONS w/o removing the basket cap

- This method of refoaming is called "new surround on without removing the basket cap". It means you are gluing the new surround on top of the old surround and inserting plastic shims which will keep the voice coil centered while you work.
- Remove the speakers from the cabinet and lay them on a flat surface.

Remove gaskets if they are on the old surround. If the speakers have gaskets, they will be stuck in between the frame and the surround. Use a screwdriver to pry them out. If you see a gap between the old surround and the cone, glue a shim on top of that. Stick the new surround on top of that. Stick the cone and speaker basket on top of that. Stick the new surround on top of that. Stick the cone and speaker basket on top of that. Stick the new surround on top of that. Stick the cone and speaker basket on top of that.

- On some speakers, the foam surround is on top of the cone and others are on the side of the cone. The new surround should go on the same side as the original was. Paper Cones: Evenly apply the glue on the lip of the foam surround and wait about 5-10 minutes for the glue to get tacky. Poly Cones: Evenly apply the glue on the cone and wait a couple minutes for the glue to get tacky. Properly align and place the new foam surround to the cone and let dry for about 1-2 hours or until the glue looks dry. Then, glue down the outside of the foam to the speaker basket and while the glue is drying you may have to keep moving the cone around and bouncing it up and down to make sure the voice coil is centered in the magnet structure. If it is not centered correctly it will make rubbing noises and sound bad. Let dry for about 2-4 hours and reglue the

Home Speaker Repair Kits

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