

| Code | Group | Meaning | Mitsubishi | Mitsubishi format | Fanuc | Fanuc format |
|-------------|-------------|--|------------|---|-------|--|
| G00 | 1 | Positioning (rapid traverse) | 0 | G00X_Y_Z_a_ | 0 | G00X_Y_Z_a_ |
| G01 | | Linear interpolation | 0 | G01X_Y_Z_a_F_ | 0 | G01X_Y_Z_a_F_ |
| G02/G03 | | Circular interpolation CW/CCW | 0 | G17G02X_Y_I_J_F_ ; or G17G02X_Y_R_F_ ; | 0 | G17G02X_Y_I_J_F_ ; or G17G02X_Y_R_F_ ; |
| G2.1, G3.1 | | Spiral/conical interpolation | 0 | G17G2.1X_Y_I_J_P_F_ (Type1) G17G02X_Y_I_J_Q_/L_/K_F_ (Type2) | | G17G02X_Y_I_J_Q_/L_/K_F_ ; |
| G02.2 G03.2 | | Involute interpolation CW/CCW | | | 0 | G17G02.2X_Y_I_J_R_F_ ; |
| G02.3 G03.3 | | Exponential interpolation CW/CCW | 0 | G02.3X_Y_Z_I_J_K_R_F_Q_ ; | 0 | G02.3X_Y_Z_I_J_K_R_F_Q_ ; |
| G04 | 0 | Dwell | 0 | G04X_ ; or G04P_ ; | 0 | G04X_ ; or G04P_ ; |
| G05.1 | | AI contour control I/nano-smoothing/ smooth interpolation | 0 | G05.1Q1 ; G05.1Q0 ; G05.1Q2 ; spline mode G05.1Q0 ; | 0 | G05.1Q1 ; AI contour control I G05.1Q2 ; smooth interpolation G05.1Q3 ; nano-smoothing G05.1Q0 ; Cancel |
| G05.4 | | HRV3,4 on/off | | | 0 | G05.4 ; |
| G07 | 0 | Hypothetical axis interpolation | | | 0 | G07a0 ; ... G07a1 ; |
| G12 | | Circular cut CW | 0 | G12I_D_F_ ; | | |
| G13 | | Circular cut CCW | 0 | G13I_D_F_ ; | | |
| G15 | 17(F)/18(M) | Polar coordinate command cancel | 0 | G15 ; | 0 | G15 ; |
| G16 | | Polar coordinate command | 0 | G16 ; | 0 | G16 ; |
| G20 (G70) | 6 | Input in inch | 0 | G20 ; no G70 | 0 | G20 ; or G70 ; |
| G21 (G71) | | Input in mm | 0 | G21 ; no G71 | 0 | G21 ; or G71 ; |
| G92 | 0 | Maximum spindle speed clamp | 0 | G91S_Q_ ; | 0 | G92S_ ; |
| G96 | 13 | Constant surface speed control | 0 | G96S_P_ ; | 0 | G96S_ ; G96P_ ; |
| ... | ... | ... | | ... | | ... |

Mitsubishi M64 G Code

JA Banks



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