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Maximum: 100 marks

(8)

Question Paper Code: 21545

B.E./B Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 - PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E (Part-Time) Sixth Semester - Mechanical Engineering - Regulation 2009)

Time: Three hours

Answer ALL questions.

PART A — $(10 \times 2 = 20 \text{ marks})$

- 1. What is SIMO chart?
- 2. Define 'Rating'.
- 3. List the information requires for process planning.
- 4. What are the two approaches to process planning?
- 5. Define costing.
- 6. What is meant by direct material? Give an Example.
- 7. Mention any two functions of cost estimation.
- 8. What do you meant by a realistic estimate?
- 9. What is meant by direct labour cost?
- 10. What is fatigue allowance?

PART B - (5 × 16 = 80 marks)

- 11. (a) (i) What steps are followed for doing a method study of job process? (8)
 - (ii) Write procedure of time study.

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
 - (iii) Discuss the tools are techniques for work measurement. (8)

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Table of Contents Me2027 For May June 2014 Question Paper

- 1. Understanding the eBook Me2027 For May June 2014 Question Paper
 - The Rise of Digital Reading Me2027 For May June 2014 Question Paper
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Me2027 For May June 2014 Question Paper
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Me2027 For May June 2014 Question Paper
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Me2027 For May June 2014 Question Paper
 - Personalized Recommendations
 - Me2027 For May June 2014 Question Paper User Reviews and Ratings
 - Me2027 For May June 2014 Question Paper and Bestseller Lists
- 5. Accessing Me2027 For May June 2014 Question Paper Free and Paid eBooks
 - Me2027 For May June 2014 Question Paper Public Domain eBooks
 - Me2027 For May June 2014 Question Paper eBook Subscription Services
 - Me2027 For May June 2014 Question Paper Budget-Friendly Options
- 6. Navigating Me2027 For May June 2014 Question Paper eBook Formats
 - o ePub, PDF, MOBI, and More
 - Me2027 For May June 2014 Question Paper Compatibility with Devices
 - Me2027 For May June 2014 Question Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Me2027 For May June 2014 Question Paper
 - Highlighting and Note-Taking Me2027 For May June 2014 Question Paper
 - Interactive Elements Me2027 For May June 2014 Question Paper
- 8. Staying Engaged with Me2027 For May June 2014 Question Paper

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Me2027 For May June 2014 Question Paper
- 9. Balancing eBooks and Physical Books Me2027 For May June 2014 Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Me2027 For May June 2014 Question Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Me2027 For May June 2014 Question Paper
 - ∘ Setting Reading Goals Me2027 For May June 2014 Question Paper
 - ∘ Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Me2027 For May June 2014 Question Paper
 - Fact-Checking eBook Content of Me2027 For May June 2014 Question Paper
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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