

JUKI

SEWING MACHINE CONTROLLER

SC-120**INSTRUCTION MANUAL**

No.03

JES101008UA

Congratulations on your purchase of JUKI sewing machine controller, Model SC-120.
Please read this Instruction Manual carefully before using this unit in order to get the most out of it and get the best using it for a long time.

BEFORE OPERATION

1. Never operate the unit until the oil reservoir has been filled with oil.
2. Be sure that the power supply rating meets the power requirements (voltage and single-phase or 3-phase) indicated on the nameplate on the PDC box (shown under the motor).
3. Be sure to connect the power supply earth wire to earth safely. There are 2 wires: a single-phase or 3-phase wire.
4. When operating the sewing machine after setup, make sure that the motor rotates in the correct direction. To check this, turn the handwheel by hand to bring the needle down. Then, turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)

OPERATION PRECAUTIONS

1. Keep your hands away from the needle when you are sewing. Do not touch the needle or while the sewing machine is in operation.
2. Do not put your fingers in the thread take-up lever while the sewing machine is in operation.
3. Be sure to turn the power switch OFF before taking the machine head or removing the "N" belt.
4. When the sewing machine is in operation, do not touch your fingers or hair away from the handwheel, "N" belt, bobbin winder or motor. Also, do not touch anything other than them. They may be dangerous.
5. If the sewing machine is provided with a belt cover, finger guard or any other protective parts, do not operate the sewing machine until they are removed.
6. To achieve security, be sure that the power supply earth wire has been connected before operating the sewing machine.
7. Be sure to turn OFF when the sewing machine is not working. So, do not forget to turn the power OFF at the end of work.

1. INSTALLING THE CONTROL BOX

Attach control box ① to the machine head. ② is pulled with the cord.

Juki Sc 120 Manual

Christian G. Meyer



Juki Sc 120 Manual:

Enjoying the Song of Appearance: An Emotional Symphony within **Juki Sc 120 Manual**

In a global consumed by screens and the ceaseless chatter of instantaneous transmission, the melodic splendor and mental symphony created by the written term usually diminish in to the backdrop, eclipsed by the constant sound and interruptions that permeate our lives. However, situated within the pages of **Juki Sc 120 Manual** a stunning fictional prize brimming with fresh feelings, lies an immersive symphony waiting to be embraced. Constructed by a wonderful musician of language, that charming masterpiece conducts visitors on a psychological trip, well unraveling the hidden melodies and profound impact resonating within each cautiously crafted phrase. Within the depths with this emotional assessment, we will discover the book is main harmonies, analyze their enthralling writing style, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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