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A DIVISION OF SUPERIOR TRANSMISSION PARTS, INC.

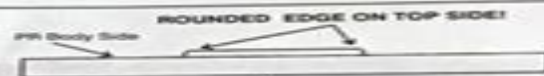
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TransLab
ENGINEERED
When its TransLab Engineered... It's a **SUPERIOR Kit****START HERE → Drill****ATTENTION TECHNICIAN!**

Stamped parts usually have a rounded edge on one side as a result of the manufacture process.

ROUNDED EDGE

SQUARE EDGE



PLUG SHOULD BE FLUSH ON PR BODY SIDE!
The picture shows BOTTOM (main VB) SIDE VIEW of the plate. Lay it as shown on a hard flat surface. Insert plug in hole (rounded edge up) and give it a couple solid smacks with a small hammer to spread it tight, completely filling the hole.
IF THE PLUG STICKS OUT A BIT ON THE PR BODY SIDE, FILE IT FLUSH TO AVOID INTERFERENCE WITH THE CASTING!

INSTALL NEW ALUM PLUG IN HOLE AND DRILL TWO HOLES WITH .062" BIT SUPPLIED

AFTER INSTALL make two deep dimples (guide holes for the drill bit) with a center punch and small hammer. This also makes the plug tighter in the plate and work hardens the material. Carefully drill two holes with the .062" bit supplied. Do not push hard. Allow the bit to cut it's way through. File plug flush on both sides.

This Fix Is For Hot Reverse To Drive Delay Or Double Bump Engage



Install New Purple Spring

CPC Valve A

LOCKUP TIMING VALVE

Install New Purple Spring

CPC Valve C

!! CAUTION !!

Remove, clean, and inspect REVERSE CPC valve and bore to avoid reverse engagement issues. A BenchBuddy™ can be used to remove imbedded particles.

Install New Purple Spring

CPC Valve B

ATTENTION BUILDER
The manual detent lever on many later models is mounted very close to CPC valve B. Grind off the nub on the end of the plug before install to prevent interference during assembly.



REVERSE Control Valve

Mdka Transmission Manual

Christian Drosten



Mdka Transmission Manual:

Acura Four-speed Automatic Transmission Manual Honda Giken Kōgyō Kabushiki Kaisha, 1989 *Acura/Honda Automotive Transmission Troubleshooter and Reference* Mandy Concepcion, 2011-10 Acura Honda Automotive Transmission Troubleshooter and Reference A reference and pictorial guide for automotive transmissions Including all major Acura and Honda Model Transmissions By MANDY CONCEPCION The beginnings of this book came about after the development of the Transmission Troubleshooter software package which eventually became part of the TransDoctor PC based diagnostic equipment Both of these related products although meant for the professional side of the industry left behind a huge arsenal of data that matched perfectly with the needs of the average consumer DIY and mechanic aficionado We assumed that his information so far as the general public was concerned did not necessitated to be part of a broad software package and therefore could be offered at a lower cost to the people This book covers automotive Transmission diagnostics and electronic repair for domestic vehicles The information was amassed during years of field work and research in the automotive industry For this reason the information is presented in a direct hands on approach and skips the basic operation of automotive transmissions If you re trying to discern the basics of automotive automatic transmissions then there are other works that could help you do that This book is meant to be used during real life repair situations and it exposes you to exactly what you need to know to solve or get an in depth knowledge of a specific problem Various concepts are covered such as Transmission DTCs or trouble codes Transmission ID shift solenoid locations component locations electrical and wiring diagrams and finally measurement values for voltage and resistance We hope you enjoy reading this work to gain knowledge and solve specific problem So without further ado enjoy Table of Contents OBD 2 Generic OBD 2 Transmission DTCs Acura Honda Manufacturer Specific DTCs codes Transmission Application for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Transmissions Component Operation for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Transmission Oil Pan ID Identification for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Shift Solenoids and Electrical Component Testing Shift Solenoids TCC Solenoid Pressure Control Solenoid EPC TPS TCM Test Pressure Switches for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Component Location Valve Body and Check Ball Positioning component location diagram valve body photo check ball diagram for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Shifting Truth Tables shifting truth tables or shifting combination for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA

MGHA MKYA MP1A Wiring Diagrams for transmissions 4L30E B7TA B7YA BAXA BGRA BMXA SLXA BYBA BVGA BZKA MZKA M5HA M5DA M6HA M7WA MGFA MCVA MRVA MDKA BDKA MGHA MKYA MP1A Motor Automatic Transmission Manual ,1979 How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission **Motor Automatic Transmission Manual** Motor (N.Y.),1975 **Motor's Automatic Transmission Manual** Louis C. Forier,1973 *Muncie 4-Speed Transmissions* Paul Cangialosi,2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process

Motor's Automatic Transmission Manual. 5th Edition L. C. Forier (ed),1973 **Motor's Automatic Transmission Manual. 3rd Edition** L. C. Forier (ed),1969 **Manual Transmissions and Transaxles** Jack Erjavec,1994-01-01

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