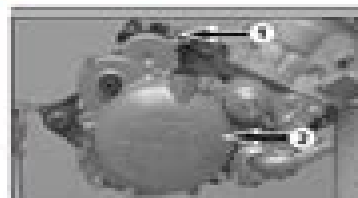




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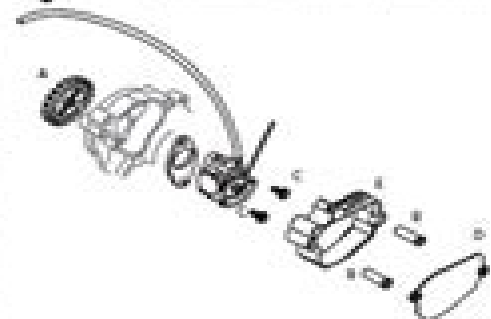


REPAIR MANUAL ENGINE



Oil pump housing, intake flange and oil pump (separate lubrication)

- When dismantling the clutch cover 1 additionally remove the bolt 2



- Pull the oil pump wheel 3 off the oil pump



- Remove the cover 4 from the oil pump housing
- Remove the 4 bolts 5 of the intake flange and then, move the intake flange sideways in clockwise
- Pull the 2 thrust bearings 6 out of the housing

NOTE: The bolt 7 at the intake flange can be unscrewed completely only as soon as the oil pump housing 8 has been dismantled



- Pull the oil pump housing 9 off the engine case and using a screwdriver (see picture)
- Remove the 2 bolts 10, and withdraw oil pump together with gasket from the engine case
- Remove the bolt 7 at the intake flange, and dismantle intake flange together with inlet valve housing



Removing clutch and primary drive

- Undo the 3 bolts 11 in diagonal order so as to prevent jamming of the shaft drive when the springs relax
- Remove bolts, spring, washers and springs
- Take the pressure cap and the disc gaskets out of the main clutch hub
- Pull the thrust bearings out of the main shaft



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Floyd Clymer, Velocepress



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