





 Insert the new cold bearings in the bearing seats of the heated section of the engine case, if necessary, use a suitable mandrel to push them all the way in and make them flush.



Info

When pressing in, ensure that the section of the engine case lies flat in order to prevent damage.

Only press the bearings in using the outer bearing race; otherwise, the bearings will be damaged when they are pressed in.

 After the section of the engine case has cooled, check that the bearings are firmly seated.



limfo

If the bearings are not firmly seated after cooling, it is likely that they will rotate in the engine case when warm, in this case, the engine case must be replaced.

- Press in radial shaft seal ring of the crankshaft with the open side facing inward so that it is flush.
- Press in radial shaft seal ring of the shift shaft so it is flush with the open side facing inward.
- Press in radial shaft seal ring of the countershaft so it is flush with the open side facing in.
- Mount lock ring (3).
- Press in radial shaft seal ring of the balancer shaft so it is flush with the open side facing in.

18.4.3 Removing the crankshaft bearing inner race



Fixate the crankshaft in the vice with special tool . Guideline

Use soft jaws.

Separator plate (54829009000) (\$2 p. 320)

Warm up special tool .

Guideline

180 °C (356 °F)

Puller (58429037043) (C2 p. 321)

Push the warmed up special tool onto the crankshaft bearing inner race, press firmly together, and pull jointly from the crankshaft.

Ktm 250 Xcw Engine Manual

Annelies Wilder-Smith

Ktm 250 Xcw Engine Manual:

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