



**MODEL MO-2504**  
HIGH-SPEED 1-NEEDLE OVEREDGER

**MODEL MO-2514**  
HIGH-SPEED 2-NEEDLE OVEREDGER

**MODEL MO-2516**  
HIGH-SPEED SAFETY STITCHER

Congratulations on your purchase of SINGER MO-2500 Series machine.

Please read the instructions book carefully before you attempt to use the machine in order to get the most out of it and to enjoy using it for a long time.

For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

# INSTRUCTION BOOK

## BEFORE OPERATION

Fig. 1. Safe cover

1. Do not hold the cloth plate cover when carrying the machine.

Fig. 2. Needle cover



Fig. 3. Oil

Fig. 4. Needle cover

2. If the needle cover is not seen when you look down or through the oil drop, supply oil in accordance with the lubrication.

3. Apply two or three drops of oil to the needle bar guide and the upper guide when operating the machine for the first time or after a long period of disuse.



4. The correct needle running direction is such that the handwheel turns clockwise as viewed from the handwheel's side. Never run the machine in the reverse direction.

## CAUTIONS IN OPERATION

1. Do not put your hand near the needle plate when the foot is raised.

2. Never bring your fingers or hair close to, or place anything on the handwheel, motor, button-winder wheel or motor during operation. It may lead to serious personal injuries.

3. Do not put your hand into the foot plate section while the machine is running.

4. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them removed.

5. Do not to turn off the power switch before you remove the belt.

# Juki Mo 2500 Manual

**Chao Zhang**



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