HAAS C.N.C. LATHE PREPARATORY FUNCTIONS

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ш	49699	CHAMPERING AND CORNER ROUNDING (X.Z.I.I.W.B.LK,R.A.F)		O.D. FLD. PECK GROOVING CYCLE, (K.Z.U.W.I.K.D.F)-INSTRUCTOR
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ш	GOTHER	CONCULAR MOTION EX PLANE BELIECTION (SEE GOO) (19777110 (19)	10467	BOME IN, 8TOP MANUAL RETRACT CANAGO CYCLE (K.Z.U.W.R.L.P)
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ш	100000	VERSEY SHOW COORDINATE POSITIONING DETTING Francis to Section	Contract	BOME IN, DWELL, BOME OUT CANNED CYCLE (KZILWIPALP)
ш	-0.01	VERIFY METRIC COORDINATE POSITIONING (SETTING & result to be INSTRUCT.)		O.D. FLO. TURNING CYCLE, MODAL (K.Z.III-IKLE)
ш	45000	MACHINE ZERIO RETURNI THRU REF. POINT (X.Z.U.W.B) (Famus)	1000	THREADING CYCLE, MODAL (R.Z.U.W.J.F) (SETTING III. III)
ш	1000	MOVE TO LOCATION THROUGH GOS REF POINT (X.Z) (Family	CORNE	END FACING CYCLE, MODAL (K.Z.U.W.K.P)
ш	15391	PERSONAL BARR PUNCTION DUZ. V. WCP)		END FACE LIVE TOOLING RIDIO TAP (X.2.96/K.P)
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ш	1040	TOOL NOSE COMPENSATION, RIGHT (X.Z.U.RS (SETTING IS 14.16)		PEED PER REVOLUTION (P) DETTING IN
ш	10/90	SPINICKE SPEED MAJUMUM RIPM LIMIT (S)		MININOW MOAGE CANCEL GYOT
ш	1001	RETURN TO MACHINE JERO, CANCEL OFFSET (YMPAI)		MERSON MAKES (X.2) INSTITUTE 46.40
ш	10000	WORK OFFSET COORDINATE POSITIONING (Yamnes)	1077000	PROGRAMMABLE OUTPUT TO REJECT (KLZ)
ш	0.000	GLOBAL WORK COORDINATE SYSTEM SHIFT (Finish)		LIMP BLOCKLOCKANDAD (PD. FYS man, for number control toma ahead)
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ш	100047	WORK OFFSET COORDINATE POSITIONING #1 JISTING IN-		2011 WORK OFFSET COORDINATE POSITIONING #7-#8
ш	-088	WORK OFFIET COORDINATE POSITIONING 40		CARTESIAN TO POLAR TRANSPORMATION
ш	10000	WORK OFFICE COOMDINATE FORTHOWING 45		CARTESIAN TO POLAR TRANSPORMATION CANCEL
ш	4500	WORK OFFISET COORDINATE POSITIONING #4		1/29 WORK OFFSET COORDINATE POSITIONING #8 - #Q4
ш	10/08	WORK OFFSET COORDINATE POSITIONING #5		BACKSROUNG PICKUP (PART RETURN)
ш	10/100	WIDHIN DIFFERT COCHEINATE POSTTONING #6		AMI, AXXII CIOMBANIO BACICIE ONI
ш	10801	EXACT STOP, MODAL (X.D)		APL AVUS COMMAND MODE OFF
ш	100047	EXACT STOP 041 CANCEL COTTON IN		REVERSE TAPPING CANNED CYCLE (K.Z.W.A.F)
ш		MACRO SUB-ROUTINE CALL		ACCURACY CONTROL FOR HIGH SPEED MACHINES (ID INSTRUM IN)
ш	100000	PRINCEPONG CYCLE (P/Q)		BUB-SPINOLE / TAPPING CANNED CYCLE
ш		O.D. FLD. STOCK REMOVAL CYCLE (FLQUIWLK D.S. TATLE) (SETTING TUTE)		LIVE TOOUNG VECTOR TAPPING (ILP)
ш	10/72	END FACE STOCK REMOVAL CYCLE IF QUI WILK D.B. TRY FLUSTING IS IN		LIVE TOOLING VISITION TAPPING REVERSE (K.P.)
ш			100000	INDEX ON THE FUT (X.Z.U.W.T)
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Note: These G and M codes are useful reference information, on a desk, or at the machine. They're great to have laminated with G codes on one side and M codes on the other. As a suggestion; get some white 90lb, cardstock and print. G-codes on one side and M-codes on the other. Cut out the square section and go to Kinko's copies or local printer to get them laminated.

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Table of Contents Haas G Code Reference Manual

- 1. Understanding the eBook Haas G Code Reference Manual
 - The Rise of Digital Reading Haas G Code Reference Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Haas G Code Reference Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Haas G Code Reference Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Haas G Code Reference Manual
 - Personalized Recommendations
 - Haas G Code Reference Manual User Reviews and Ratings
 - Haas G Code Reference Manual and Bestseller Lists
- 5. Accessing Haas G Code Reference Manual Free and Paid eBooks

- Haas G Code Reference Manual Public Domain eBooks
- Haas G Code Reference Manual eBook Subscription Services
- Haas G Code Reference Manual Budget-Friendly Options
- 6. Navigating Haas G Code Reference Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Haas G Code Reference Manual Compatibility with Devices
 - Haas G Code Reference Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Haas G Code Reference Manual
 - Highlighting and Note-Taking Haas G Code Reference Manual
 - Interactive Elements Haas G Code Reference Manual
- 8. Staying Engaged with Haas G Code Reference Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Haas G Code Reference Manual
- 9. Balancing eBooks and Physical Books Haas G Code Reference Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Haas G Code Reference Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Haas G Code Reference Manual
 - Setting Reading Goals Haas G Code Reference Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Haas G Code Reference Manual
 - Fact-Checking eBook Content of Haas G Code Reference Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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