



Installing drive flange

WARNING

Equipment which is faulty, installed incorrectly or not in accordance with specifications may become loose or slip off and cause serious injury.
Risk of knocks or crushing!
Liquids emerging under high-pressure can lead to serious injury!
Hydraulic installation/removal must be carried out only by qualified personnel. Only use specified and tested equipment.
The specified expansion and push-on pressure must not be exceeded.
During the installation/removal procedure, make sure that nobody is standing in the danger area. Do not attempt to bend or exert force on H.P. lines.
Always wear protective gloves and protective goggles/protective mask.

Coat O-ring with petroleum jelly and fit on crankshaft gear (pinion) - see also overview drawing C-095.05.01

Clean and degrease faces of crankshaft and drive flange.

Coat running surface of crankshaft bearing and drive flange with oil.

Coat top of neck of oil seal with petroleum jelly.

WARNING

Heavy object.
Risk of injury!
Use suitable tools and lifting equipment.

Mount drive flange on crankshaft taper.

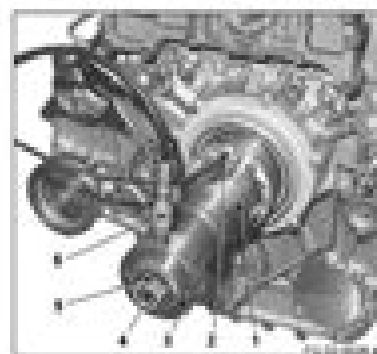
To calculate force-on distance, measure distance from end face of crankshaft to end face of drive flange using depth gauge. Write a note of this figure.

Calculate difference (push-on distance) between measured dimension and push-on dimension B - see C-095.05.01.

Push-on dimension B = distance from face of crankshaft to face of drive flange after hydraulic installation.

Force-on distance a is stamped on drive flange.

If calculated distance is less than push-on distance a, check dimensional accuracy of taper.



Screw drive spindle (H) into crankshaft.

Check reference dimension A - see C-095.05.01.

Mount pressure sleeve (T) and hydraulic press (S) over spindle.

Install nut (B) and hand-tighten.

Note: When fitting the nut up to the stop, the hydraulic press must be at its initial position (S stroke).

Screw connector (D) into drive flange and connect H.P. line.

Connect H.P. line (E) of L-shaped hand pump to hydraulic press.



Fit hydraulic hand pump with SAE 10 angles on drive pump and lines until all escaping is free of bubbles.

Tighten high-pressure line.

Before press-fitting, coat taper faces with expansion fluid: operate hydraulic hand pump (T) until expansion fluid escapes at drive flange end.

Operate L-shaped hand pump (E) for hydraulic press and, to applying minimum pressure, seat press against drive flange.

Operate pump for expansion fluid until no further increase in expansion pressure (P1) is possible. Then increase force-on pressure (P2) by operating force-on pump.

Repeat this process until drive flange is correctly seated.

Repeat force-on pressure such as to seat shaft in approx. 5 steps.

During installation, do not allow the expansion pressure to exceed the maximum permissible expansion pressure Pmax.

From see specification on drive flange.

The installation procedure has concluded when the pressure built is at the stop on the crankshaft.

Note: Repeat pressure loss (P3).

Open valve screw in hydraulic oil pump to release expansion pressure.

Maintain maximum force-on pressure for 60 minutes, to ensure that the expansion fluid is expelled from the joint and static friction can build up between the fixed components.

Disconnect high-pressure line.

Allow specified retention time to elapse and remove nut, hydraulic press, pressure sleeve and drive spindle.

Note: Do not subject press fitting to operating load for at least 8 hours.

Check push-on dimension B - see C-095.05.01, crankshaft and face to drive flange and face.

If push-on dimension is not achieved, hydraulically remove drive flange and determine the cause.

Remove oil from expansion bore in drive flange, screw in and tighten plug.

Mtu 16v 4000 Gx0 Gx1 Diesel Engine Full Service Repair Manual

Matthew Minter,Chris Rogers



Mtu 16v 4000 Gx0 Gx1 Diesel Engine Full Service Repair Manual:

Diesel Engine Maintenance Training Manual Bureau of Ships,2015-01-15 Very complete and comprehensive manual for the service and repair of all large Marine Diesel Engines Reprint of the original book from 1946 **Diesel Engine Repair Manual** Ken Freund,John Harold Haynes,1991 Chest pain can be terrifying Many people panic or hope that if they ignore it it will go away But angina must be taken seriously and in addition to taking medical advice it s important to find out what you can do about it and what you can do to help yourself reduce the risk of a heart attack This book answers key questions for anyone worried about angina What is it and why is it happening Does it mean I m going to have a heart attack What should I do when I have chest pain How do I tell if it s serious Living with Angina is also packed with useful advice about what you can do to deal with high cholesterol or high blood pressure develop a sensible exercise program and make crucial lifestyle changes that will help you live life to the full BOOK JACKET Title Summary field provided by Blackwell North America Inc All Rights Reserved Large Diesel Engine Service Penton Staff,2000-05-24 Diesel industrial engines with 150 500 cu in 2 5 8 2 L More than 75 models are covered Diesel John Haynes,1997-11-30 General Motors and Ford Light Trucks Vans Passenger Cars covering General Motors 350 cu in 5 7 liter 379 cu in 6 2 liter 397 cu in 6 5 liter and Ford 420 cu in 6 9 liter 445 cu in 7 3 liter and 445 cu in 7 3 liter Power Stroke Step by Step Instructions Fully Illustrated for the Home Mechanic Simple Maintenance to Major Repairs Tools and equipment Shop practices Troubleshooting Routine Maintenance Engine Repairs and overhaul Cooling system Fuel system Electrical system **Workshop Manual for 4,270 Diesel Engines** Perkins Engines Limited. Service Division,196? **Direct Support and General Support Maintenance Manual for Engine, Diesel, 6 Cylinder, Inline, Turbocharged, Cummins Model NTC-400 BC2, NSN 2815-01-156-6210** ,1987 GM Diesel Engine Owners Workshop Manual Matthew Minter,1987 **Ford Diesel Engine** Matthew Minter,Chris Rogers,1996 Diesel turbo Diesel engines used in the following applications Should be used in conjunction with the appropriate Haynes Manual Fiesta 1989 to 1995 1595 Escort 1980 to 1990 0686 Does not cover applications to Sierra or P100 Diesel 1 6 litre 1608cc 1 8 litre 1753cc **Ford Diesel Engine Service & Repair Manual** Matthew Minter,Chris Rogers,1996 **Chilton's Truck Repair Manual** Chilton Book Company. Automotive Editorial Department,1974

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