

8. Coat screw head mating face and thread with engine oil.
9. Place fuel drain clamp (1) in correct installation position and pre-tighten screw (2) with torque wrench to between 5 Nm and 10 Nm.
10. Coat thread and sealing cone of adapter (3) with engine oil.
11. Mount adapter (3) and use torque wrench to pre-tighten to between 5 Nm and 10 Nm.
12. Tighten screw (2) and adapter (3) to specified tightening torque of 130 Nm +10 Nm using a torque wrench.
13. Coat thread and sealing cone of HP fuel line with engine oil.
14. Mount HP line (5) and use torque wrench to tighten to the specified torque:
 - Inlet side (4): 20 Nm +5 Nm
 - Out side (6): 10 Nm +0 Nm
15. Fit cable connector.



Final steps

1. Install cylinder head cover (– Page 116).
2. Open fuel supply to engine.

6.6 Fuel System

6.6.1 Fuel system – Venting

Prerequisites

- Engine is stopped and starting disabled

Material

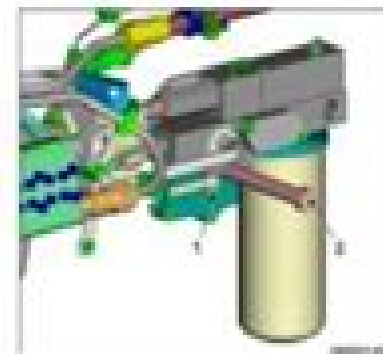
Designation / Title	Part No.	Qty.
Concert fuel		



Fuels are combustible.
Risk of fire and explosion!
• Avoid naked flames, electrical sparks and ignition sources.
• Do not smoke.

Working LP fuel system

1. Open vent plug (1).
2. Unlock fuel priming pump (2), screw out handle by turning it counter-clockwise.
3. Operate the pump with the handle (3) until bubble-free fuel emerges from the vent plug (1).
4. Close vent plug (1).
5. Screw in handle, turning it clockwise.
6. Verify that fuel priming pump (2) is locked. Handle must be tightened.



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