

Jones-Shipman

MODEL 540

6" x 18"

HYDRAULIC SURFACE GRINDING MACHINE

The keynote of this machine is simplicity of design, combined with accuracy and efficiency. All unnecessary elaboration has been avoided and every control is simple and easy to operate. Careful consideration has been given in design to enable an exceptionally high quality finish to be produced.

The table traverses on a vee and flat slideway and is hydraulically operated. A variable automatic cross-feed is provided and the cross-saddle traverses on two vee slideways.

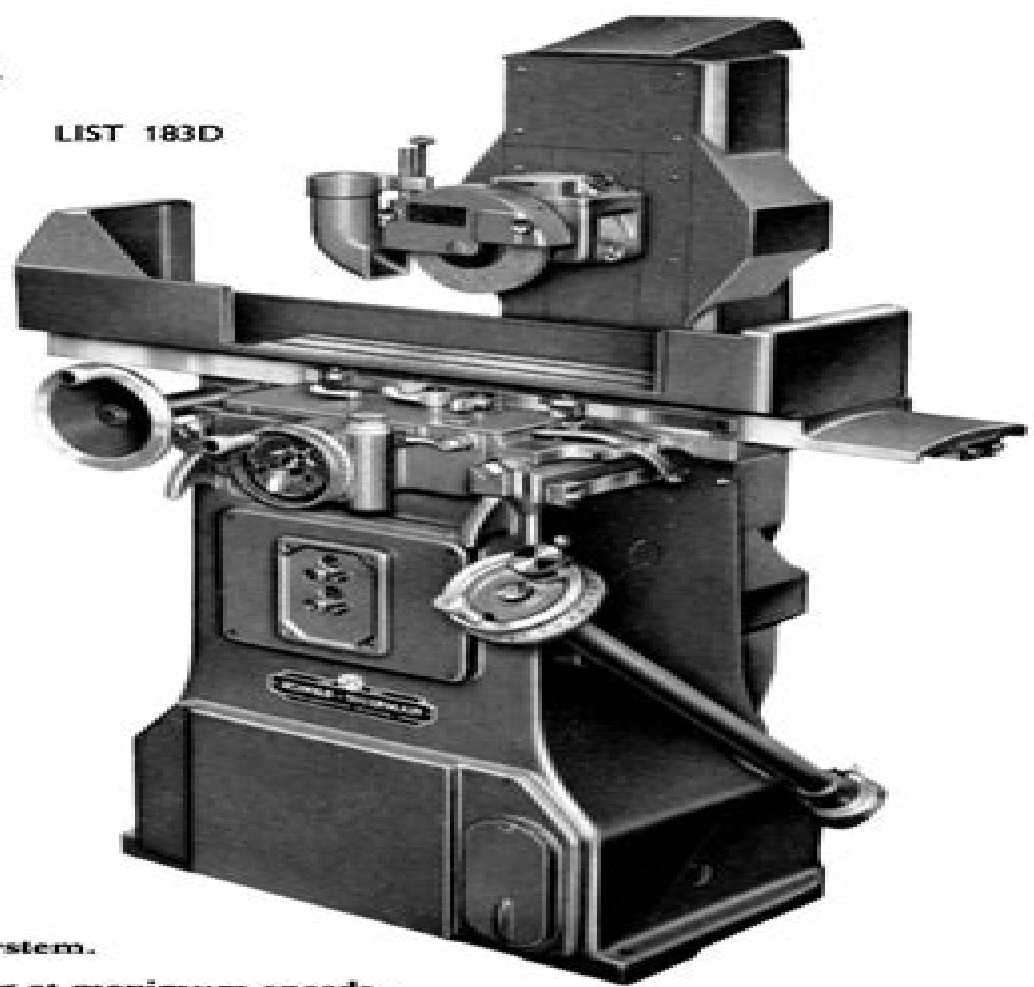
The wheelhead vertical adjustment and cross-feed handwheels are arranged with micrometer adjustments in .0001" divisions.

The machine is built on the unit system. All components are rigorously inspected after each operation and tested thoroughly when assembled. Modern production methods and the latest scientific instruments ensure a guaranteed accuracy.

PRINCIPAL FEATURES

- Completely centralized controls.
- Low pressure, long life Hydraulic System.
- Smooth and shockless table reversing at maximum speeds.
- Hand and automatic traverses.
- Table traverse rates variable up to 40 feet per minute.
- Cross-feed variable from .01" to .07" per stroke.
- { Cross-feed handwheel graduated in .001" divisions.
- { Micrometer adjustments in divisions of .0001".
- Anti-friction wheelhead slide.
- { Vertical wheelhead handwheel graduated in .0001" divisions.
- { Fine vertical adjustment in steps of .0001".
- Plain bearing wheel spindle giving high quality grinding finish.
- Built and tested to guaranteed limits.

LIST 183D



Automatic down-feed and power rise and fall to wheelhead is an optional feature.

Jones And Shipman 540 Grinder Manual

Mark Steyvers



Jones And Shipman 540 Grinder Manual:

Lok Udyog ,1972 *Workshop Machining* David Harrison,2021-12-14 Workshop Machining is a comprehensive textbook that explains the fundamental principles of manually operating machinery to form shapes in a variety of materials It bridges the gap between people who have traditional toolmaking skills and those who have been trained in programming and operation of CNC machines in a focused production environment rather than general machine shop Using a subject based approach David Harrison intuitively guides readers and supplies practical skills The chapters cover everything from the basic machine controls to advanced cutting operations using a wide range of tooling and work holding devices Theory and practice are shown via a mixture of diagrams text and illustrated worked examples as well as through exercises The book is ideal for students and lecturing staff who participate in or lead practical machining sessions and for those who wish to further develop their machining skills It also serves as an excellent reference to understand the principles and limitations of producing shapes with cutters that move in a limited combination of linear and radial paths *Plant & Control Engineering* ,2002

February 2022 - Surplus Record Machinery & Equipment Directory Surplus Record,2022-02-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD February 2022 issue Vol 99 No 2 *The Indian & Eastern Engineer* ,1971

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Whispering the Strategies of Language: An Mental Quest through **Jones And Shipman 540 Grinder Manual**

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