

## INTRODUCTION

This service manual describes the latest service information for the **IC-R20 COMMUNICATIONS RECEIVER** at the time of publication.

This service manual covers each versions.

MODEL	VERSION	AC adapter
IC-R20	[USA], [EXP-01], [CAN]	BC-149A
	[EUR], [EXP-02]	BC-149D
	[UK], [SEA]	—

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

## DANGER

**NEVER** connect the receiver to an AC outlet or to an external DC power supply that uses more than 6.3 V. This will ruin the receiver.

**DO NOT** expose the receiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the receiver.

**DO NOT** apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the receiver's front end.

## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003200 S.U.C. TA31120FN IC-R20 RF UNIT 5 pieces  
9900002430 Key 2099 Keyboard IC-R20 Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the receiver.
2. **DO NOT** open the receiver until the receiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the receiver is defective.
6. **READ** the instructions of test equipment thoroughly before connecting equipment to the receiver.

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# Icom Ic R20 Service Repair Manual

**L Cohen**



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jan 3 2017 this is a flexible template that can be used to report various types of events including accidents injuries workplace incidents property loss or damage and close calls it allows you to record information about all parties involved



details of the incident itself any law enforcement interaction witness information and whether medical