E -



333



85.



33



100



General Information

Three mounts support the engine and transmission, holding a total of almost 1800 to (\$16 kg). Two of the engine mounts support the rear of the engine and transmission assembly. The third supports the front of the engine.

The rear engine mounts, which are boiled to the inside of the trame rail near the flywheel housing, support legs that are boiled to the flywheel housing. Each mount is a one-piece assembly, with the elastomer isolator bonded to the metal bracket. The mounts are designed for longer life and reduced engine vibration. The engine leg this into a flat recess in the mount. See Fig. 1.

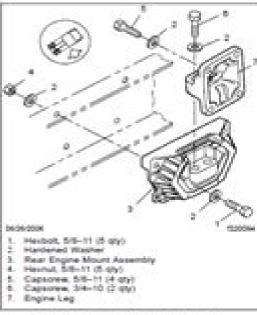


Fig. 1, Rear Engine Mount and Engine Leg.

The front engine mount is an understung crossmember under the front of the engine. It supports a bracket that is boiled to the engine at each side of the vibration damper pulley. Upper and lower nubber isolators reduce road shock to the front of the engine, and help isolate the vehicle frame from engine vibration. See Fig. 2

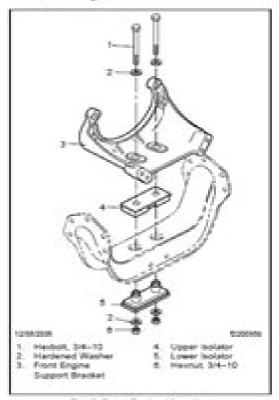


Fig. 2, Front Engine Mounting

# **Freightliner Transmission Troubleshooting Guide**

Mark T. Watson

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