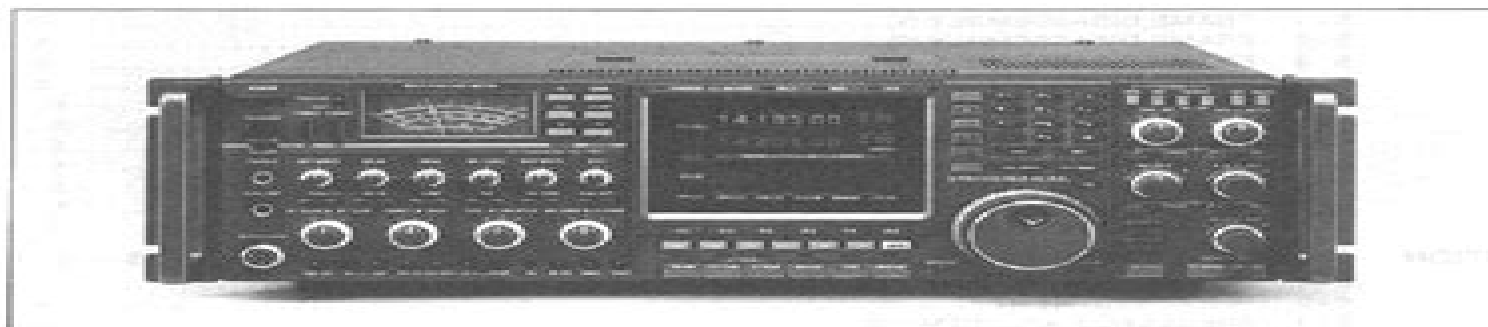


## INTRODUCTION

This service manual describes the latest service information at the time of printing for the IC-781 HF ALL BAND TRANSCEIVER and covers the following versions:

VERSION	VERSION NUMBER
U.S.A.	#F02
Australia	#F03
Europe	#F04
France	#F05



## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. Component part number and name
2. Equipment model name and unit name
3. 10-digit order numbers for mechanical parts
4. Quantity required

### <SAMPLE ORDER>

IC MC3357P	IC-781 MAIN UNIT	5 pieces
ICOM screw (B) 5	IC-781 Top cover 8810003710	10 pieces

## DANGER

Use **ONLY** the specified AC voltage described on the AC power socket. Other voltages may cause the transceiver damage or personal injury.

**DO NOT** touch the PI UNIT and REG UNIT after the transceiver is connected to an AC outlet. An insulated tool must be used at all times.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** apply an RF signal of more than 100 mW (20 dBm) to the antenna connector. This could damage the transceiver's front-end.

## REPAIR NOTE

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from a power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 30 dB~40 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

# Icom Ic 781 Op Manual

**Wolfgang Guggemos**

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