

Hypertherm®

HyPerformance® Plasma HPR260™

Consumables



Mild steel

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
30 A	220173	220184	220313	220190	220180	220192
50 A	220173	220355	220313	220354	220353	220352
80 A	220173	220189	220176	220188	220179	220187
130 A	220173	220183	220176	220180	220179	220181
200 A	220398	220356	220355	220354	220353	220352
260 A	220398	220440	220439	220438	220436	220435
130 A bevel	220398	220545	220600	220648	220179	220649
260 A bevel	220398	220545	220600	220642	220436	220641

Stainless steel

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
45 A	220173	220302	220304	220301	220180	220308
80 A	220173	220338	220304	220337	220179	220339
130 A	220173	220196	220304 (H360) 220176 (AL)	220197	220179	220307
200 A	220398	220345	220344	220343	220342	220337
260 A	220398	220407	220344	220406	220405	220337
130 A bevel	220398	220609	220608	220656	220179	220606
260 A bevel	220398	220609	220608	220607	220405	220606

Aluminum

	Shield cap	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
45 A	220173	220302	220176	220301	220180	220308
130 A	220173	220196	220304 (H360) 220176 (AL)	220197	220179	220307 (H360) 220181 (AL)
200 A	220398	220345	220347	220346	220342	220337
260 A	220398	220407	220344	220406	220405	220337

Hpr 260 Plasma Service Manual

Jiyuan Zhang



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Table of Contents Hpr 260 Plasma Service Manual

1. Understanding the eBook Hpr 260 Plasma Service Manual
 - The Rise of Digital Reading Hpr 260 Plasma Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hpr 260 Plasma Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hpr 260 Plasma Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hpr 260 Plasma Service Manual
 - Personalized Recommendations
 - Hpr 260 Plasma Service Manual User Reviews and Ratings
 - Hpr 260 Plasma Service Manual and Bestseller Lists
5. Accessing Hpr 260 Plasma Service Manual Free and Paid eBooks
 - Hpr 260 Plasma Service Manual Public Domain eBooks
 - Hpr 260 Plasma Service Manual eBook Subscription Services
 - Hpr 260 Plasma Service Manual Budget-Friendly Options
6. Navigating Hpr 260 Plasma Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Hpr 260 Plasma Service Manual Compatibility with Devices
- Hpr 260 Plasma Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hpr 260 Plasma Service Manual
 - Highlighting and Note-Taking Hpr 260 Plasma Service Manual
 - Interactive Elements Hpr 260 Plasma Service Manual
- 8. Staying Engaged with Hpr 260 Plasma Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hpr 260 Plasma Service Manual
- 9. Balancing eBooks and Physical Books Hpr 260 Plasma Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hpr 260 Plasma Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hpr 260 Plasma Service Manual
 - Setting Reading Goals Hpr 260 Plasma Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hpr 260 Plasma Service Manual
 - Fact-Checking eBook Content of Hpr 260 Plasma Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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