



57. INSTALL HEAD SUB-ASSY, CYLINDER

(a) Place the cylinder head on the cylinder block.

HINT:

The cylinder head bolts are tightened in 2 progressive steps.

- (b) Apply a light coat of engine oil to the threads and under the heads of the cylinder head bolts.
- (c) Using a 10 mm bi-hexagon wrench, install and uniformly tighten the 10 cylinder head bolts with the plate washers, in several passes in the sequence shown.

Torque: 35 N·m (357 kgf·cm, 26 ft·lbf)

- (d) Mark the front of each cylinder head bolt with paint.
- (e) Retighten the cylinder head bolts by 180° in the sequence order shown.
- (f) Check that the paint mark on each bolt is at a 180° angle to the original position.

Head Cyl Bolts Torque

Michael Rajnik



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