

WIRE TYPE (TIPO DE ALAMBRE) GAS FLUX RATE (TAJA DE FLUXO)	WIRE SIZE (DIÁMETRO DEL ALAMBRE)	MACHINE SETTINGS (PLACONES DE LA MÁQUINA)	MATERIAL THICKNESS (ESPESOR DEL MATERIAL)						SPRINGER DEL MATERIAL					
			3/16" (3.9mm)	1/8" (3.2mm)	1/4" (6.3mm)	3/16" (4.8mm)	1/2" (12.7mm)	3/4" (19.0mm)	1/2" (12.7mm)	3/4" (19.0mm)	1/2" (12.7mm)	3/4" (19.0mm)	1/2" (12.7mm)	3/4" (19.0mm)
ER70S-6 CO2 20CFH (20 PRES/HORA)	003"	VOLTAGE V	-	-	-	20.5	30	19	18	17.5	17	17	-	-
	(0.8mm)	WIRE SPEED \pm	-	-	-	100	240	200	180	165	150	140	-	-
	003"	VOLTAGE V	23	20.5	20	19	19	18.5	18	17.5	17	-	-	-
	(0.8mm)	WIRE SPEED \pm	300	335	340	10	200	180	155	140	110	-	-	-
	005"	VOLTAGE V	22.5	22	21	-	19.5	19	18	18	-	-	-	-
	(0.9mm)	WIRE SPEED \pm	310	285	250	-	180	170	150	125	-	-	-	-
ER70S-6 75% AR/25% CO2 20CFH (20 PRES/HORA)	045"	VOLTAGE V	23	22	21	19	19	18	18	17	-	-	-	-
	(1.2mm)	WIRE SPEED \pm	340	220	160	155	140	120	110	75	-	-	-	-
	003"	VOLTAGE V	-	-	-	19	18	18	17.5	16.5	16	16	-	-
	(0.8mm)	WIRE SPEED \pm	-	-	-	320	260	230	200	175	160	145	-	-
	003"	VOLTAGE V	20	19.5	19	18	18	17.5	17	16.5	16	16	-	-
	(0.8mm)	WIRE SPEED \pm	300	335	280	240	200	180	155	140	110	100	-	-
ER70S-6 FLUX CORE TUBULAR	005"	VOLTAGE V	21	20.5	20	19	18.5	17.5	17	17	16	16	-	-
	(0.9mm)	WIRE SPEED \pm	310	285	260	225	180	170	150	125	100	80	-	-
	045"	VOLTAGE V	21	20.5	20	18	18	17	17	16	-	-	-	-
	(1.2mm)	WIRE SPEED \pm	240	220	180	155	140	120	110	75	-	-	-	-
	003"	VOLTAGE V	20	19	18.5	17.5	16	15	14.5	14	-	-	-	-
	(0.8mm)	WIRE SPEED \pm	375	340	300	275	240	180	150	125	-	-	-	-
E71T-GS FLUX CORE TUBULAR	005"	VOLTAGE V	21	20	18.5	17.5	16	15	14.5	-	-	-	-	-
	(0.9mm)	WIRE SPEED \pm	300	275	250	210	170	140	110	-	-	-	-	-
	045"	VOLTAGE V	22.5	21.5	19	17.5	16	15	-	-	-	-	-	-
	(1.2mm)	WIRE SPEED \pm	230	205	180	140	100	75	-	-	-	-	-	-

* YOUR VOLTAGE AND WIRE SPEED WILL DEPEND ON OTHER VARIABLES SUCH AS STICKOUT, TRAVEL SPEED, WELD ANGLE, CLEANLINESS OF WELDMENT ETC. (SU VOLTAGE Y VELOCIDAD PRECISA DE AUMENTACIÓN DE ALAMBRE DEPENDERÁN EN OTROS VARIABLES COMO EXTENSIÓN DE ELECTRODO, VELOCIDAD DE AVANCE, ÁNGULO DE SOLDAR, LIMPIEZA DEL MATERIAL, ETC.)

Shown As Shipped - Set For Electrode Positive (ECP) For Solid Steel Or Aluminum Wire (GMAW Process)

OUR POLARITY CHANGE-OVER CONNECTIONS



Stick Clamp Lead To Negative (+) Output Terminal

Reverse Lead Connections - For Electrode Negative (ECN) For Flux Core Wire (FCAW Process), Entire Assembly Becomes Negative

Model	Stick No.
1/2" Stick	100-100
3/4" Stick	100-100
1" Stick	100-100
1 1/2" Stick	100-100
2" Stick	100-100
2 1/2" Stick	100-100
3" Stick	100-100
3 1/2" Stick	100-100
4" Stick	100-100
4 1/2" Stick	100-100
5" Stick	100-100
5 1/2" Stick	100-100
6" Stick	100-100
6 1/2" Stick	100-100
7" Stick	100-100
7 1/2" Stick	100-100
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97 1/2" Stick	100-100
98" Stick	100-100
98 1/2" Stick	100-100
99" Stick	100-100
99 1/2" Stick	100-100
100" Stick	100-100
100 1/2" Stick	100-100

NOTE: When ordering, see how far the length of 1/2" Stick from the 1/2" Stick

Miller Welding Guide Fcaw

Ying-Ying Zheng



Miller Welding Guide Fcaw:

Miller Welding Guide Fcaw Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Miller Welding Guide Fcaw**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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