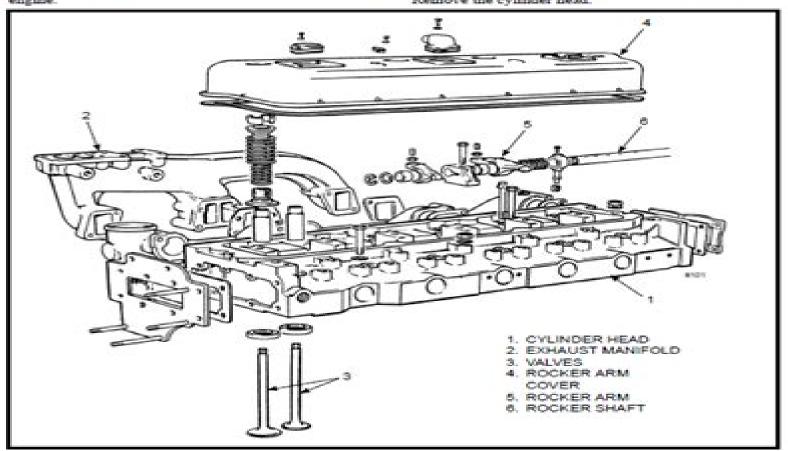
CYLINDER HEAD AND VALVE MECHANISM

CYLINDER HEAD

Removal

- 1. Disconnect the battery connections at the battery.
- Drain the cooling system. Remove the fan, radiator and water pump.
- Disconnect the air cleaner and the exhaust pipe on the 6.3544 engine.
- Disconnect and remove all connections to the turbocharger. Then remove the turbocharger on the T6.3544 engine.

- Disconnect electrical connections to the cylinder head and inlet manifold.
- 6. Remove the water outlet manifold.
- 7. Remove the inlet and exhaust manifolds.
- Disconnect and remove the high pressure and the drain lines at the fisel injectors.
- Remove the rocker arm cover. Remove the rocker arm assembly. Remove the push rods.
- Remove the cylinder head nuts in the opposite order of the tightening sequence shown in FIGURE 5.
 Remove the cylinder head.



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