

## *Thermoforming Trouble Shooting Guide*

### Thermoforming Troubleshooting Guide\*

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3. Sheet scorched
4. Blushing or change in color intensity
5. Whitening of sheet
6. Webbing, bridging or wrinkling
7. Nipples on mold side of formed part
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9. Sag variation between sheet blanks
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17. Shrink marks on part, especially in corner areas (inside radius of molds)
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\*Adapted from "Plastics Engineering Handbook" of the Society of the Plastics Industry, Inc.

# Guide Thermoforming Troubleshooting

**D Keegan**



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