



SUPPLIER QUALITY MANUAL

For ISO/TS16949:2009
(Level 1)

Date	4/01/15	Section	SQM
Revision	6	Page	1 of 8
Plant	Greenville, SC		

General Introduction

Standard Motor Products, Inc. Greenville Operations (SMP) is a registered TS-16949 facility. SMP has earned a reputation for providing products of consistent quality, competitive prices and flexible production scheduling capacity. Our ability to maintain this reputation greatly depends on the quality of the production materials purchased from our suppliers. For this reason, SMP considers its suppliers valuable assets for the achievement of quality objectives.

Suppliers with short lead times, competitive prices and flexible shipping abilities enable SMP to offer customers the dynamic partnership they have come to expect. Through long term, constructive relationships with suppliers, SMP continuously looks for opportunities to improve the flow of material and information, and ultimately to reduce costs and lead times. Suppliers to SMP must have a commitment to product quality and an understanding of the associated cost of poor quality when delivered to customers.

Our goal is to work closely with both new and existing suppliers to ensure that the quality level of products and services provided by each supplier meet Standard Motor Products, Inc. specifications, requirements, expectations, and satisfaction.

We have set our supplier goals to zero defects and 100% on time delivery, and with cooperation and open communication with our suppliers, we can achieve these goals. This manual is a significant step in developing an open line of communication, by defining our quality and responsiveness expectations

1 Scope

This Supplier Quality Manual describes the supplier quality system implemented and maintained by Standard Motor Products, Inc. Greenville to meet the requirements of ISO/TS16949: 2009.

This manual will apply to all suppliers of Standard Motor Products, Inc. Greenville. (SMP), including distributors of catalog and "shelf" items. Compliance to the requirements within this manual as well as to the general terms and conditions of Purchase Orders is mandatory for all suppliers.

It is the user's responsibility to assure that only the latest revision of this manual is used.

2 SMP Quality Policy

SMP Greenville Management Team, with executive responsibility, has defined the organization's quality policy and commitment to quality as follows:

- **TOTAL CUSTOMER SATISFACTION** – We ensure total customer satisfaction, focused on understanding and satisfying our customer's needs.
- **CONTINUOUS IMPROVEMENT** – We will continuously improve products, processes and service through investigation, analysis, development, training and implementation of practices that will continually place SMP above our competitors.
- **EMPLOYEE EMPOWERMENT** – All employees are empowered to perform an effective and efficient role in controlling the quality of products and services provided.

Ford Motor Company Supplier Quality Manual

Jay L. Bucher



Ford Motor Company Supplier Quality Manual:

Total Quality Management Poorinma M. Charantimath, 2011 **Quality Management Handbook, Second Edition,** Raymond Kimber, 1997-08-29 Affords an advantageous understanding of contemporary management and total quality systems without excessive employment of advanced mathematics directing managers in the implementation of the basic quality framework that will lead to improved production and increased profits through sound quality practices Provides practical applications in a wide variety of industrial financial service and administrative systems and shows how to prepare for quality audits product meetings and production discussions Features 21 new chapters TQM Engineering Handbook D.H. Stamatis, 1997-06-26 Offering a model an implementing strategy as well as traditional and nontraditional methods for the successful enhancement and maintenance of quality this work establishes a rationale for the continuation of Total Quality Management TQM in all organizations It considers leading quality related topics such as unusual charts supplier organization customer relationships customer needs and expectations instructional design adult learning advanced quality planning and reliability *Automotive Quality Systems Handbook* David Hoyle, 2005-08-16 ISO TS 16949 2002 TS2 will have a huge impact on the whole of the automobile industry as it formalises under a single world wide standard the quality system that must be met by vehicle manufacturers and their suppliers This handbook is the only comprehensive guide to understanding and satisfying the requirements of ISO TS 16949 2002 Written by best selling quality author David Hoyle ISO 9000 Quality Systems Handbook this new book is ideal for those new to the standard or establishing a single management system for the first time as well as those migrating from existing quality management systems It will suit quality system managers and quality professionals across the automotive industry managers and executive level readers consultants auditors trainers and students of management and quality The only complete ISO TS 16949 2002 TS2 reference essential for understanding both TS2 and ISO 9001 2000 TS2 becomes mandatory for all auto manufacturers and their many thousands of suppliers in 2006 Includes details of the certification scheme the differences with previous standards check lists questionnaires tips for implementers flow charts and a glossary of terms David Hoyle is one of the world s leading quality management authors

Unlocking Ford Secrets L. P. Sullivan, J. A. Manoogian, 2009-06-01 Unlocking Ford Secrets written by retired Ford quality experts will help suppliers successfully consolidate operations through the integration of all design engineering and manufacturing functions for improved capabilities at lower costs The book is an in depth technical textbook designed to provide a proven roadmap for automotive companies and suppliers to improve the quality and reliability of their products while effectively consolidating suppliers and manufacturing locations in order to create best in class products to increase profitability The book contains hundreds of pages of exclusive content from Dr W E Deming Ford Alpha and other experts and 71 detailed case studies **QS-9000 Handbook** Jayanta Bandyopadhyay, 1996-04-01 Here is a survival strategy for suppliers to the automotive industry With QS 9000 serving as the new harmonized quality systems requirement of internal

and external suppliers for Chrysler Ford General Motors as well as other automobile and truck manufacturers and assemblers the QS 9000 Handbook is your practical guide for achieving registration Any company that wishes to achieve registration must provide evidence of quality production to third party audits of the registrar The QS 9000 Handbook will do just that as well as show you how to document your quality systems train personnel in quality and improve the effectiveness of any independent quality assurance functions inside your operation ISO 9001:2000 Audit Procedures Ray Tricker,2006-08-11 In order to meet the recommendations requirements and specifications of ISO 9001 2000 organisations must undertake an audit of their own quality procedures and those of their suppliers Likewise when supplying ISO 9001 2000 accredited customers suppliers must be prepared to undergo a similar audit Revised updated and expanded ISO 9001 2000 Audit Procedures describes the methods for completing management reviews and quality audits and outlines the experiences of working with 9001 2000 since its launch in 2000 It also includes essential new material on process models generic pocesses the requirements for mandatory documented procedures and detailed coverage of auditors questionnaires

Managing Quality Fads Robert E. Cole,1999-02-04 Can managers learn from fads That is the question Robert Cole addresses in this insightful book about the various factors supporting and inhibiting organizational learning A longtime student of the Japanese and American quality movements Cole focuses on the response of American industry to the challenge posed in the early 1980s by high quality goods from Japan While most American managers view this challenge as slowly but successfully met many academics see the quality movement that emerged from it as just another fad In seeking to reconcile these two views Cole explores the reasons behind American industry s slow response to Japanese quality arguing that a variety of institutional factors inhibited management action in the early 1980s He then describes the reshaping of institutions that allowed American companies to close the quality gap and to achieve sustained quality improvements in the 1990s Hewlett Packard serves as an example of a company that made this institutional transition more effectively than most Cole describes Hewlett Packard s successful strategies while also pointing out the serious problems that it and other companies face as they attempt to adapt improve and go beyond Japanese practices He also uses Hewlett Packard an exemplar of the highly decentralized company to explore effective strategies for the creation dissemination and implementation of knowledge Unprecedented as a scholarly treatment of the quality movement **Managing Quality Fads** provides several important lessons for those interested in management decision making under conditions of uncertainty and organizational transformation in a rapidly changing business environment **Laboratory Quality Assurance Manual** Eric L. Botnick,Ram S. Suga,Kenneth T. White,2005 *Dimensional Management* Mark A. Curtis,2002 A primer for college engineering and technology students and a handbook for professionals who want to optimize the interchangeability of multi component manufactured products Curtis technology and applied science Northern Michigan U describes manual and computer aided dimensioning and toleranc The Quality Calibration Handbook Jay L. Bucher,2007-01-01 If a business expects to be a player in their market

segment their products must have the quality expected by their customers. This can only be accomplished with test equipment that produces repeatable, accurate and traceable measurements and/or outputs. Without a quality calibration system in place, this cannot and will not happen. This book is about how to design, implement, maintain and continuously improve a quality calibration system with all the required documentation, traceability and known uncertainty for each and every item of test equipment owned and used by any company, large or small. It will benefit companies that want to implement a program and also those that already have one in place. Some industries have tighter requirements than others on how they treat calibration; some are more specific about how their standards are read while being vague about what is needed to meet calibration. Is there one tried and true quality calibration system that every organization can use as a foundation for its personalized program? There certainly is, and *The Quality Calibration Handbook* describes it. By using the quality calibration system outlined and demonstrated, any organization can put together its own version to meet its specific requirements and/or regulations. Quality calibration systems are the very foundation for improving research and development, R & D, production and quality assurance arenas through accurate, reliable and traceable calibrations of their test equipment. By ensuring the calibration of test equipment used in the production of genetic identity kits used by law enforcement at crime scenes, the guilty are often caught and the innocent exonerated. Calibrated test equipment used in support of the airline and automotive industries helps prevent disasters. At pharmaceutical companies, calibration technicians quietly lay the foundation for quality treatments that help keep us healthy, cure diseases and sometimes prevent death. This book explains why a quality calibration system can be the difference between life and death, success and failure, and most important, to shareholders and boards of directors, profit and loss.

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A reader in Springboro, Ohio: This book is for anyone who wants to learn more about the requirements of a good calibration program. It gives easy-to-understand guidelines and practical advice to help you make your calibration program world-class.

A reader in Putnam, Connecticut: [Advanced Product Quality Planning](#) D. H. Stamatis, 2018-11-12. This book defines, develops and examines the foundations of the APQP Advanced Product Quality Planning methodology. It explains in detail the five phases and it relates its significance to national, international and customer-specific standards. It also includes additional information on the PPAP Production Part Approval Process, Risk, Warranty, GD & T Geometric Dimensioning and Tolerancing.

and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard

Quality Assurance and Management Mr. Rohit Manglik, 2024-07-16 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels Reengineering V. Daniel Hunt, 1995-05-23 The first practical guide to using reengineering to dramatically improve the development and success of new products Executives product development teams and engineering design groups will see how to consistently execute successful new product launches In a compelling clear fashion Hunt describes how companies can fully integrate their product development process by focusing on seven key initiatives They include process understanding broad based process reengineering establishing quality goals and multi functional teams using the right tools and techniques and implementing ongoing continuous improvement

Automotive Process Audits D. H. Stamatis, 2021-04-30 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers **Advanced Product Quality Planning (APQP) and Control Plan**, 1995 *Total Quality Measurement in the*

Oil Industry J.D. Symonds, 2012-12-06 1 Oxford and Webster s dictionaries 2 give trans Atlantic agreement in English with a common definition for Quality as degree of excellence Compared with the many words taken up by other authors definitions this is remarkably brief and no doubt unsatisfactory to many people Yet if degree means a stage in an ascending or descending series in intensity or in amount then measurement is by definition explicitly required if terms such as quality level good quality high quality etc are to have any real meaning Using measurement is inherent in the methods of all the major

writers on the achievement of business improvement through quality Results from measurements allow improvement by using tools commonly grouped under the heading Statistical Process Control SPC Results also form part of the judging criteria of Total Quality Management TQM models such as the Malcolm Baldrige National Quality Award in the USA and the more recent European Quality Award Future revisions of the ISO 9000 series of quality management system standards will specifically require measurement of defects However it is not easy for quality professionals or line managers to find examples of what they should measure and how to do it in their own particular functions in their own particular industries case studies always seem to refer to others

The Quality System Frank Caplan, 2024-12-20 In its second edition the purpose of this handbook is to assist remediation site managers and their operating contractors in ensuring that each remediation system is effectively making progress toward site cleanup objectives and remains protective of human health and the environment

The Handbook of Modern Manufacturing Techniques William Jones, 1998 This handbook provides an introduction to modern manufacturing techniques explaining their concepts and capabilities It covers employee empowerment total quality management quality systems ISO 9000 and QS 9000 total preventative maintenance just in time manufacturing computer simulations process re engineering and project management

Principles of Total Quality Vincent K. Omachonu, Joel E. Ross, 2004-05-27 In this era of global competition the demands of customers are growing and the quest for quality has never been more urgent Quality has evolved from a concept into a strategy for long term viability The third edition of *Principles of Total Quality* explains this strategy for both the service and manufacturing sectors This edition addresses

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