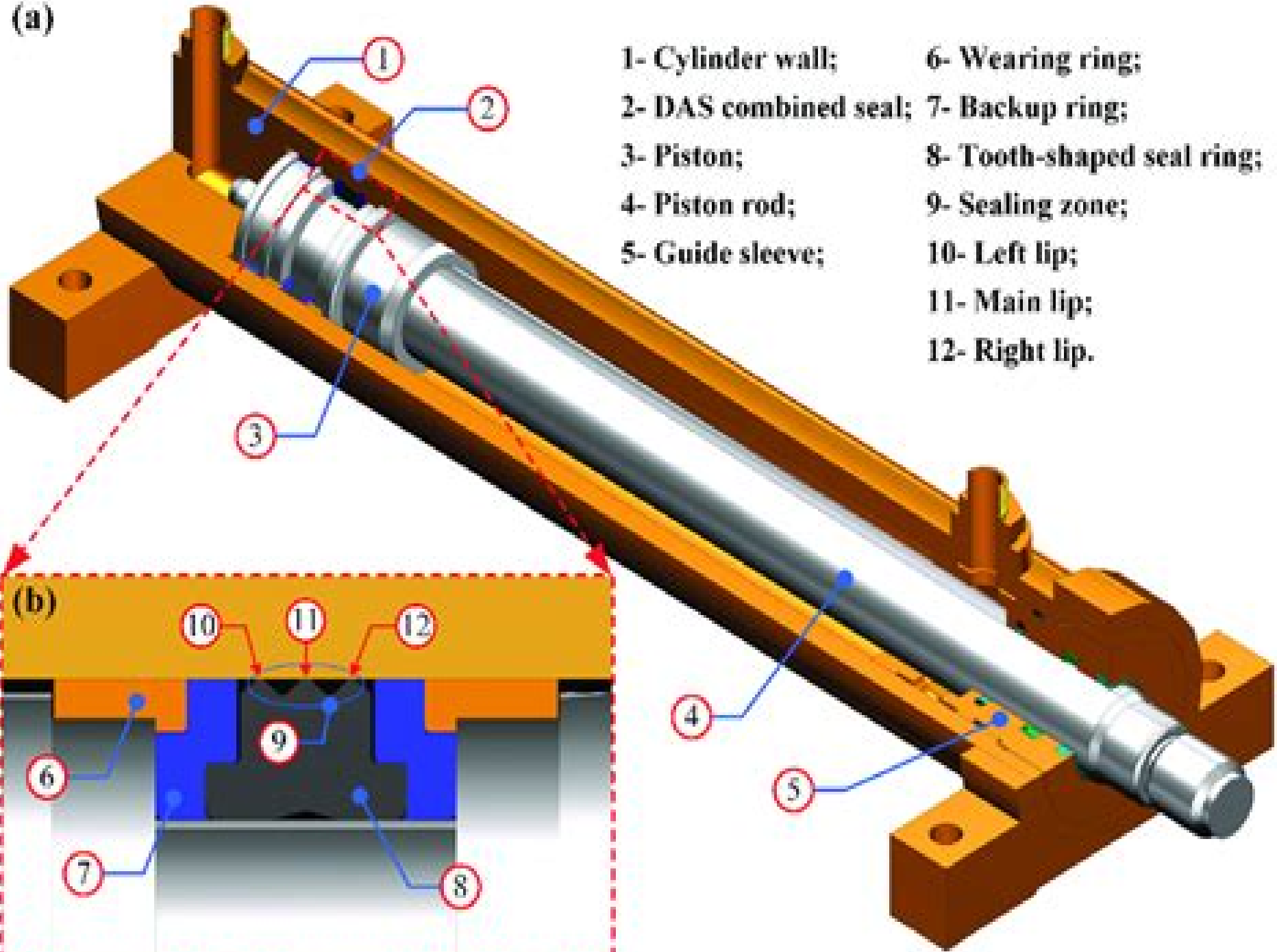
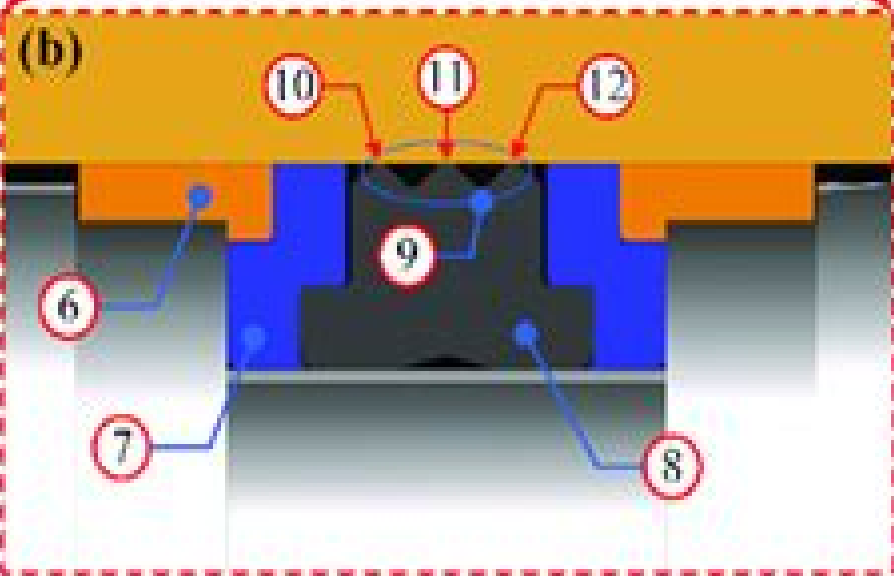


(a)



- 1- Cylinder wall;
- 2- DAS combined seal;
- 3- Piston;
- 4- Piston rod;
- 5- Guide sleeve;
- 6- Wearing ring;
- 7- Backup ring;
- 8- Tooth-shaped seal ring;
- 9- Sealing zone;
- 10- Left lip;
- 11- Main lip;
- 12- Right lip.

(b)



# Hydraulic Manual Cylinder Safety Factor

**Victor M. Corman**



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