

- Replace the starter motor.

## 16.4.27 Checking the freewheel



- Insert freewheel gear (1) into the freewheel hub by turning the freewheel gear clockwise; do not wedge!
- Check the locking action of the freewheel gear.
  - If the freewheel gear does not turn clockwise or if it does not lock counterclockwise:
    - Replace the freewheel.

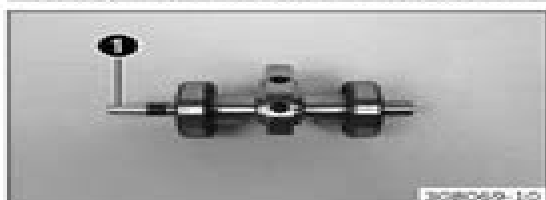
## 16.5 Assembling the engine

### 16.5.1 Installing the crankshaft



- Oil the bearing.
- Slide crankshaft (1) into the bearing seat.

### 16.5.2 Installing the balancer shaft



- Mount special tool (1).
- Mounting sleeve (90129005000) (☛ p. 194)



- Mount balancer shaft (1) with the bearing.



#### Info

If necessary, heat the engine case.

- Position the retaining bracket.
- Mount and tighten screw (2).

#### Guideline

Screw, bearing retainer	M6	12 Nm (8.9 lbf ft)	Loctite® 243™
-------------------------	----	-----------------------	---------------

- Remove the special tool.

Mounting sleeve (90129005000) (☛ p. 194)

# Hx 390 Service Manual

**Elmer Thomas Howson**



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