



SUPPLIER QUALITY MANUAL

For ISO/TS16949:2009
(Level 1)

Date	4/01/15	Section	SQM
Revision	6	Page	1 of 8
Plant	Greenville, SC		

General Introduction

Standard Motor Products, Inc. Greenville Operations (SMP) is a registered TS-16949 facility. SMP has earned a reputation for providing products of consistent quality, competitive prices and flexible production scheduling capacity. Our ability to maintain this reputation greatly depends on the quality of the production materials purchased from our suppliers. For this reason, SMP considers its suppliers valuable assets for the achievement of quality objectives.

Suppliers with short lead times, competitive prices and flexible shipping abilities enable SMP to offer customers the dynamic partnership they have come to expect. Through long term, constructive relationships with suppliers, SMP continuously looks for opportunities to improve the flow of material and information, and ultimately to reduce costs and lead times. Suppliers to SMP must have a commitment to product quality and an understanding of the associated cost of poor quality when delivered to customers.

Our goal is to work closely with both new and existing suppliers to ensure that the quality level of products and services provided by each supplier meet Standard Motor Products, Inc. specifications, requirements, expectations, and satisfaction.

We have set our supplier goals to zero defects and 100% on time delivery, and with cooperation and open communication with our suppliers, we can achieve these goals. This manual is a significant step in developing an open line of communication, by defining our quality and responsiveness expectations

1 Scope

This Supplier Quality Manual describes the supplier quality system implemented and maintained by Standard Motor Products, Inc. Greenville to meet the requirements of ISO/TS16949: 2009.

This manual will apply to all suppliers of Standard Motor Products, Inc. Greenville. (SMP), including distributors of catalog and "shelf" items. Compliance to the requirements within this manual as well as to the general terms and conditions of Purchase Orders is mandatory for all suppliers.

It is the user's responsibility to assure that only the latest revision of this manual is used.

2 SMP Quality Policy

SMP Greenville Management Team, with executive responsibility, has defined the organization's quality policy and commitment to quality as follows:

- **TOTAL CUSTOMER SATISFACTION** – We ensure total customer satisfaction, focused on understanding and satisfying our customer's needs.
- **CONTINUOUS IMPROVEMENT** – We will continuously improve products, processes and service through investigation, analysis, development, training and implementation of practices that will continually place SMP above our competitors.
- **EMPLOYEE EMPOWERMENT** – All employees are empowered to perform an effective and efficient role in controlling the quality of products and services provided.

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Wenbin Ji



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The Practical Application of the Process Capability Study Douglas B. Relyea, 2011-04-15 Creating a universal language for problem solving The Practical Application of the Process Capability Study Evolving from Product Control to Process Control delineates the process capability study a powerful tool that when understood and implemented provides benefits to every department within a manufacturing organization With easy to read step by step flow diagrams on how to perform process capability studies and measurement process analyses the book s coverage includes The benefits of statistical process control over statistical product control Real world industrial examples and case studies illustrating how to use the techniques Ways for management to determine if the investment in process capability studies is providing an appropriate return Methods to correct lack of stability and capability once either condition has been identified such as the ANOVA technique and the simple three factor designed experiment A flow chart that enables machine operators to execute a process capability study without interfering with productivity A great deal of information is available on the technical concepts of the process capability study much of it emphasizing the mathematics Unfortunately concentrating on the math and fine distinctions such as the difference between alpha and beta type errors has created barriers preventing many from fully appreciating the basic concepts the simplicity and the usefulness of the tool This book shows you how to use the process capability study to increase return on investment from your statistical process control Six Sigma effort and make your company more competitive **QS-9000**

Handbook Jayanta Bandyopadhyay, 1996-04-01 Here is a survival strategy for suppliers to the automotive industry With QS 9000 serving as the new harmonized quality systems requirement of internal and external suppliers for Chrysler Ford General Motors as well as other automobile and truck manufacturers and assemblers the QS 9000 Handbook is your practical guide for achieving registration Any company that wishes to achieve registration must provide evidence of quality production to third party audits of the registrar The QS 9000 Handbook will do just that as well as show you how to document your quality systems train personnel in quality and improve the effectiveness of any independent quality assurance functions inside your operation **Tool and Manufacturing Engineers Handbook: Continuous Improvement** Charles

Wick, Ramon Bakerjian, Society of Manufacturing Engineers, 1983 Part of the renowned TMEH Series the book contains hundreds of practical new ways to make continuous improvement work and keep on working quality management guidelines quality and productivity improvement ideas cost reduction tips continuous process improvement plus how to use world class techniques such as TPM TQM benchmarking JIT activity based costing improving customer supplier relationships and more You ll also learn from best practices examples for quality training teamwork empowerment self assessment using Baldrige Quality Award criteria ISO 9000 audits and certification and more Unlocking Ford Secrets L. P. Sullivan, J. A. Manoogian, 2009-06-01 Unlocking Ford Secrets written by retired Ford quality experts will help suppliers successfully consolidate operations through the integration of all design engineering and manufacturing functions for improved

capabilities at lower costs The book is an in depth technical textbook designed to provide a proven roadmap for automotive companies and suppliers to improve the quality and reliability of their products while effectively consolidating suppliers and manufacturing locations in order to create best in class products to increase profitability The book contains hundreds of pages of exclusive content from Dr W E Deming Ford Alpha and other experts and 71 detailed case studies **Automotive Engineering** ,1997 **The ISO/TS 16949 Answer Book** Radley M. Smith,Roderick A. Munro,Ronald J. Bowen,2004 **A Guide for Implementing Total Quality Management** Theodore Crosier,1990 Total Quality Measurement in the Oil Industry J.D. Symonds,2012-12-06 1 Oxford and Webster s dictionaries 2 give trans Atlantic agreement in English with a common definition for Quality as degree of excellence Compared with the many words taken up by other authors definitions this is remarkably brief and no doubt unsatisfactory to many people Yet if degree means a stage in an ascending or descending series in intensity or in amount then measurement is by definition explicitly required if terms such as quality level good quality high quality etc are to have any real meaning Using measurement is inherent in the methods of all the major writers on the achievement of business improvement through quality Results from measurements allow improvement by using tools commonly grouped under the heading Statistical Process Control SPC Results also form part of the judging criteria of Total Quality Management TQM models such as the Malcolm Baldrige National Quality Award in the USA and the more recent European Quality Award Future revisions of the ISO 9000 series of quality management system standards will specifically require measure ment of defects However it is not easy for quality professionals or line managers to find examples of what they should measure and how to do it in their own particular functions in their own particular industries case st dies always seem to refer to others *Total Quality in Purchasing and Supplier Management* Ricardo Fernandez,1994-09-01 Total Quality in Purchasing and Supplier Management is an important and essential new book which develops a systematic approach to purchasing and supplier quality management PSQM It explains how to build a solid customer supplier relationship and presents methods for finding suppliers who will best align with the purchaser s organization i e suppliers who are committed to a long term relationship as well as the continuous improvement process The methods involved in the purchaser supplier continuing improvement process is also presented Systems for prioritizing the deployment of commodities products services and suppliers are covered A feedback mechanism that tracks supplier performance and insures that plans are being followed is presented Finally this new book explains the need for a PSQM system and shows how that system must become an integral part of any quality program in order for the extended enterprise to be successful This book is an essential resource for any organization committed to the sucessful implementation of PSQM Quality Systems Update ,1997 Implementing Six Sigma Forrest W. Breyfogle, III,2003-04-07 Das bew hrte Handbuch zum Statistiktool Six Sigma jetzt in neuer aktualisierter Auflage besprochen werden t glich ben tigte Verfahren und deren Implementation erweiterte Behandlung u a des Benchmarkings mit vielen praxisnahen bungen enth lt Pl ne Checklisten und

bersichten häufig auftretender Fehler **The Quality System** Frank Caplan, 2024-12-20 In its second edition the purpose of this handbook is to assist remediation site managers and their operating contractors in ensuring that each remediation system is effectively making progress toward site cleanup objectives and remains protective of human health and the environment

The Quality Calibration Handbook Jay L. Bucher, 2007-01-01 If a business expects to be a player in their market segment their products must have the quality expected by their customers This can only be accomplished with test equipment that produces repeatable accurate and traceable measurements and/or outputs Without a quality calibration system in place this cannot and will not happen This book is about how to design implement maintain and continuously improve a quality calibration system with all the required documentation traceability and known uncertainty for each and every item of test equipment owned and used by any company large or small It will benefit companies that want to implement a program and also those that already have one in place Some industries have tighter requirements than others on how they treat calibration some are more specific about how their standards are read while being vague about what is needed to meet calibration Is there one tried and true quality calibration system that every organization can use as a foundation for its personalized program There certainly is and The Quality Calibration Handbook describes it By using the quality calibration system outlined and demonstrated any organization can put together its own version to meet its specific requirements and/or regulations Quality calibration systems are the very foundation for improving research and development R D production and quality assurance arenas through accurate reliable and traceable calibrations of their test equipment By ensuring the calibration of test equipment used in the production of genetic identity kits used by law enforcement at crime scenes the guilty are often caught and the innocent exonerated Calibrated test equipment used in support of the airline and automotive industries helps prevent disasters At pharmaceutical companies calibration technicians quietly lay the foundation for quality treatments that help keep us healthy cure diseases and sometimes prevent death This book explains why a quality calibration system can be the difference between life and death success and failure and most important to shareholders and boards of directors profit and loss

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reader in Putnam Connecticut Automotive Supplier 99 Rapra Technology,1999 The Gower Handbook of Management Dennis Lock,1998 The Gower Handbook of Management is widely regarded as a manager s bible an authoritative gimmick free and practical guide to best practice in management By covering the broadest possible range of subjects it replicates in book form a forum in which managers can meet experts from a range of professional disciplines This edition features 36 completely new chapters 65 expert contributors many of them practising managers and many of them new to this edition All of the contributors are recognized authorities in their field **Integrating QS-9000 with Your Automotive Quality System** Dean H. Stamatis,1996 An overview and critical interpretation of the ISO 9000 series standards and the QS 9000 requirements for those who are new to the topic Coverage includes creation of an implementation strategy using a project management approach developing a training curriculum for ISO 9000 and QS 900 and speci *Improvement Project Execution* Forrest W. Breyfogle,2008-06 This volume thoroughly documents Integrated Enterprise Excellence IEE benefits and measurement techniques and provides a step by step Project Define Measure Analyze Improve Control P DMAIC roadmap enabling a true integration of Six Sigma and Lean tools **Automotive Process Audits** D. H. Stamatis,2021-04-29 With a detailed discussion on the preparation and tools needed for an automotive process audit this book addresses the fundamental issues and concerns by focusing on two objectives explaining the methods and tools used in the process for the organization and provide a reference or manual for dealing with documenting quality issues This book addresses the fundamental issues and concerns for a successful automotive process audit and details specifically how to prepare for it It presents a complete assessment of what an organization must do to earn certification in ISO standards industry standards and customer specific requirements It also focuses on the efficiency of resources within an organization so that an audit can be successful and describes the methodologies to optimize the process by knowing what to do what to say and how to prove it A road map is offered for the process audit and the layered audit and defines a clear distinction between the preparation details for each This book is intended for those that conduct audits those who are interested in auditing and those who are being audited It specifically addresses how to prepare for an automotive process audit for readers who are involved in quality manufacturing and operations management and those who work with suppliers **Fuel Shortages** United States. Congress. Senate. Committee on Interior and Insular Affairs,1973 **The Management and Control of Quality** James Robert Evans,William M. Lindsay,1999 This text chapters and content are heavily influenced by the framework and essential content of the Malcolm Baldrige National Quality Award criteria It provides a managerially oriented integrated view as well as a blend of technical topics

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