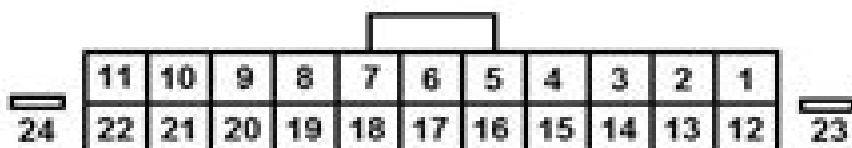
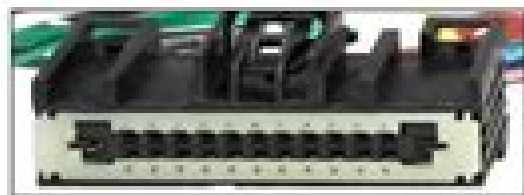
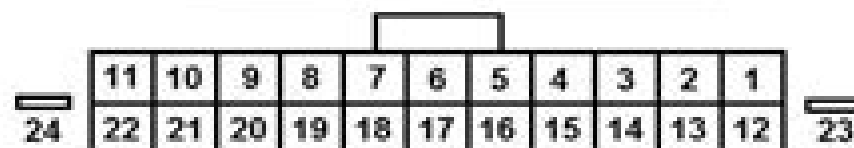
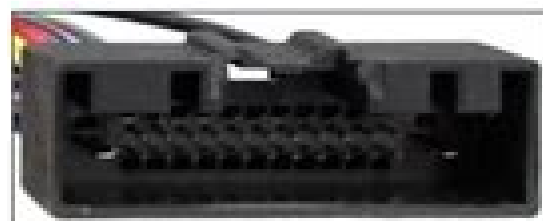


OEM Wiring Harness (Male)



- | | |
|---------------------|---------------|
| 1 - Orange / Yellow | x |
| 2 - Brown / Red | x |
| 3 - Light Blue | x |
| 4 - Grey | x |
| 5 - Black | x |
| 6 - EMPTY | (NOTHING) |
| 7 - Green / Purple | IGNITION LIVE |
| 8 - Brown / Yellow | LR SPEAKER- |
| 9 - White / Brown | RR SPEAKER+ |
| 10 - White / Orange | RF SPEAKER- |
| 11 - Brown / Blue | RR SPEAKER- |
| 12 - Blue / Grey | x |
| 13 - Purple / White | x |
| 14 - EMPTY | (NOTHING) |
| 15 - Light Blue | x |
| 16 - Purple / Green | x |
| 17 - EMPTY | (NOTHING) |
| 18 - Light Blue | x |
| 19 - Brown / Green | LR SPEAKER+ |
| 20 - White | LF SPEAKER+ |
| 21 - White / Purple | RF SPEAKER+ |
| 22 - White / Brown | LF SPEAKER- |
| 23 - Brown / Red | 12v BATTERY |
| 24 - Black | EARTH |

Parrot CT10FD09 Harness (Female)



- | |
|---------------------|
| 1 - Pink / Black |
| 2 - Red |
| 3 - Light Blue |
| 4 - Red / Green |
| 5 - Brown |
| 6 - Grey / Green |
| 7 - Red |
| 8 - Green / Black |
| 9 - White / Black |
| 10 - Grey / Black |
| 11 - Purple / Black |
| 12 - Grey / Red |
| 13 - Grey / Blue |
| 14 - Pink |
| 15 - Blue / Red |
| 16 - Yellow / Black |
| 17 - Orange / Black |
| 18 - Red / Yellow |
| 19 - Green |
| 20 - White |
| 21 - Grey |
| 22 - Purple |
| 23 - Yellow |
| 24 - Black |

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Production System MPS throughout its world wide passenger car plants This event is exemplary of a trend within the automotive industry the creation and introduction of company specific standardised production systems It gradually emerged with the introduction of the Chrysler Operating System COS in the mid 1990s and represents a distinct step in the process towards implementing the universal principles of lean thinking as propagated by the MIT study For the academic field of industrial sociology and labour policy the emergence of this trend seems to mark a new stage in the evolution of the debate about production systems in the automotive industry Jrgens 2002 2 particularly as it seems to undermine the stand of the critics of the one best way model Boyer and Freyssenet 1995 The introduction of company level standardised production systems marks the starting point of the present study At the core of it is a case study about the Mercedes Benz Production System MPS

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