

Fig. 12 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

- Pressure Lines Between Power Steering Pump and "Shuttle" Valve
- 2. Sediment Bowl
- 3. Starter Motor:

ported in a manner that will not allow it to "tip" (fall) forward when it is separated from the engine.

- c. Position a floor jack (of adequate capacity) under transmission case, just behind engine. Use this jack to maintain alignment of engine to front axie support during the "split".
- d. Tractors with Instant Reverse Transmission, disconnect the hydraulic lines from the transmission oil cooler.
- Remove the bolts securing both sides of the engine to the front axle support.
- Carefully separate front axle support from engine (move it out of the way).
 Remove spacers between engine and front axle supports.

If gasoline engine is installed in tractor:

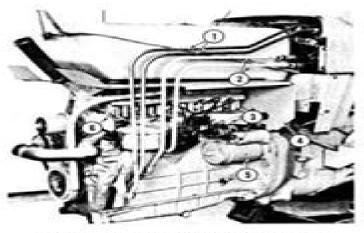


Fig. 13 — LEFT-HAND VIEW OF GAS ENGINE SEPARATED FROM FRONT AXLE SUPPORT

- Pressure Lines to Power Steering Cylinders
- 7. Pressure Lines from Power Steering Pump
- 3. Wire to Starter Switch (from coil)
- 4: Heat Shield
- S. Starter Motor
- 6. Temperature Indicator Sending Unit

 Separate the gasoline engine from the transmission as follows: Refer to Figs. 10, 11, 12 and 13.

- Disconnect electrical wire from fuel tank sending unit.
- Shut off fuel and disconnect fuel line at sediment bowl.
- c. Remove fuel tank.
- Disconnect electrical wiring from starter and remove starter motor.
- Remove temperature indicator sending unit from engine and pull it rearward, free of heat shield. Also disconnect the oil pressure line from right side of engine.
- Remove air inlet tube and disconnect the rear of the throttle control rod from its belicrank.

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- 1. Understanding the eBook Ferguson 50 Repair Manual
 - The Rise of Digital Reading Ferguson 50 Repair Manual
 - o Advantages of eBooks Over Traditional Books
- 2. Identifying Ferguson 50 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ferguson 50 Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Ferguson 50 Repair Manual
 - Personalized Recommendations
 - Ferguson 50 Repair Manual User Reviews and Ratings
 - Ferguson 50 Repair Manual and Bestseller Lists
- 5. Accessing Ferguson 50 Repair Manual Free and Paid eBooks
 - Ferguson 50 Repair Manual Public Domain eBooks
 - Ferguson 50 Repair Manual eBook Subscription Services
 - Ferguson 50 Repair Manual Budget-Friendly Options
- 6. Navigating Ferguson 50 Repair Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Ferguson 50 Repair Manual Compatibility with Devices
 - Ferguson 50 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ferguson 50 Repair Manual
 - Highlighting and Note-Taking Ferguson 50 Repair Manual
 - Interactive Elements Ferguson 50 Repair Manual
- 8. Staying Engaged with Ferguson 50 Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Ferguson 50 Repair Manual
- 9. Balancing eBooks and Physical Books Ferguson 50 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ferguson 50 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ferguson 50 Repair Manual
 - Setting Reading Goals Ferguson 50 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ferguson 50 Repair Manual
 - Fact-Checking eBook Content of Ferguson 50 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - o Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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