

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)
b. Explain AJM with a neat sketch. (10 Marks)
c. What are the applications of non traditional machining methods? (05 Marks)

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1. Understanding the eBook N2 Fitting And Machines Question Paper 2014
 - The Rise of Digital Reading N2 Fitting And Machines Question Paper 2014
 - Advantages of eBooks Over Traditional Books
2. Identifying N2 Fitting And Machines Question Paper 2014
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an N2 Fitting And Machines Question Paper 2014
 - User-Friendly Interface
4. Exploring eBook Recommendations from N2 Fitting And Machines Question Paper 2014
 - Personalized Recommendations
 - N2 Fitting And Machines Question Paper 2014 User Reviews and Ratings
 - N2 Fitting And Machines Question Paper 2014 and Bestseller Lists
5. Accessing N2 Fitting And Machines Question Paper 2014 Free and Paid eBooks
 - N2 Fitting And Machines Question Paper 2014 Public Domain eBooks
 - N2 Fitting And Machines Question Paper 2014 eBook Subscription Services
 - N2 Fitting And Machines Question Paper 2014 Budget-Friendly Options
6. Navigating N2 Fitting And Machines Question Paper 2014 eBook Formats
 - ePub, PDF, MOBI, and More
 - N2 Fitting And Machines Question Paper 2014 Compatibility with Devices
 - N2 Fitting And Machines Question Paper 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of N2 Fitting And Machines Question Paper 2014
 - Highlighting and Note-Taking N2 Fitting And Machines Question Paper 2014
 - Interactive Elements N2 Fitting And Machines Question Paper 2014
8. Staying Engaged with N2 Fitting And Machines Question Paper 2014

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers N2 Fitting And Machines Question Paper 2014
- 9. Balancing eBooks and Physical Books N2 Fitting And Machines Question Paper 2014
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection N2 Fitting And Machines Question Paper 2014
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine N2 Fitting And Machines Question Paper 2014
 - Setting Reading Goals N2 Fitting And Machines Question Paper 2014
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of N2 Fitting And Machines Question Paper 2014
 - Fact-Checking eBook Content of N2 Fitting And Machines Question Paper 2014
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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