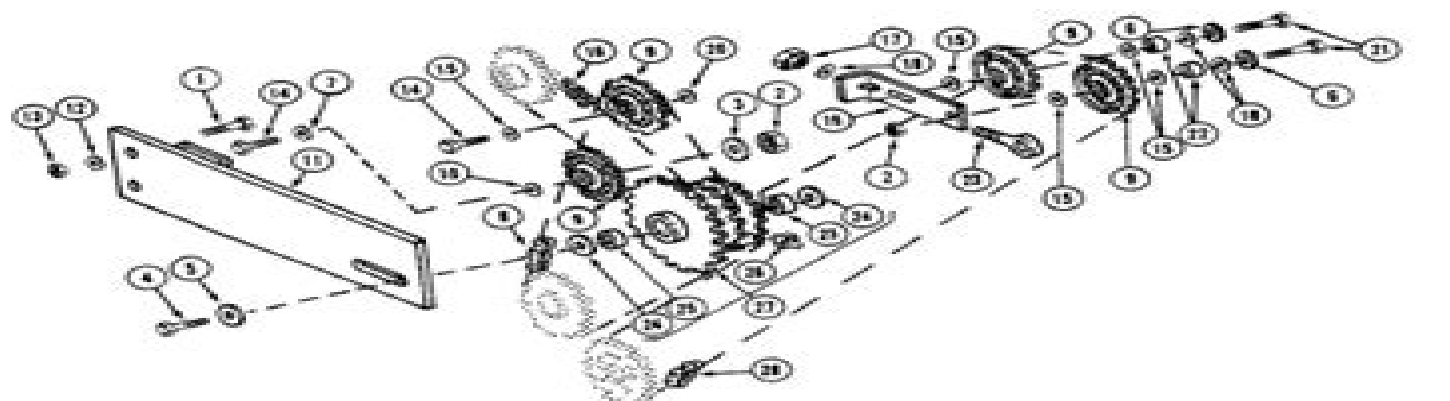




1—Cap Screw (2 used)
2—Nut (2 used)
3—Washer
4—Cap Screw
5—Washer
6—Washer (3 used)
7—Washer (use as required)

8—Conditioner Drive Chain
9—Chain Sprocket (4 used)
10—Washer (5 used)
11—Bracket
12—Lock Nut (2 used)
13—Lock Nut (2 used)
14—Cap Screw (2 used)

15—Washer (use as required)
16—Upper Roll Drive Chain
17—Lock Nut
18—Washer (3 used)
19—Support
20—Washer (4 used)
21—Cap Screw (2 used)

22—Bushing (2 used)
23—Eyebolt
24—Seal (2 used)
25—Roller Bearing (2 used)
26—Lube Fitting
27—Drive Sprocket
28—Lower Roll Drive Chain

Exploded View of Conditioner Drives

Torque bearing flange lock nuts (10, page 11 and 9, page 12) to 68 N-m (50 ft-lbs).

Torque lock nut (13, page 11 and 14, page 12) retaining upper and lower roll drive sprockets to 163 N-m (120 ft-lbs).

Install triple sprocket assembly (27) with grease fitting near the outside. Align with upper and lower roll drive sprockets using washers to obtain 1.52 mm (0.06-in.) maximum end play.

Torque cap screws (1 and 4) to 231 N-m (170 ft-lbs).

The coupler spring clip of each drive chain must be installed with the split end trailing when the chain is running in its normal direction of travel, page 15-13.

Liberal lubricate fittings.

Make all necessary adjustments, page 14.

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John Deere 318 Lawn and Garden Tractor Technical Service Repair Manual ,1991-05-15 **Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts List)** ,1989

John Deere Shop Manual John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc **Organizational maintenance manual** ,1987 **Kansas Engineering Experiment Station Bulletin** ,1918 *Bulletin ...* Kansas State University. Engineering Experiment Station,1926 *Bulletin* ,1925 *Extension Bulletin* Kansas. State University of Agriculture and Applied Science, Manhattan. Division of College Extension,1928 **Bulletin - Engineering Experiment Station** Kansas State University. Engineering Experiment Station,1925 *Cars & Parts* ,1995

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