



HL Tensioners

Hydratight's HL Tensioners provide a simple, safe, accurate and time-saving method for tightening topside bolts and studs, maximising economy and versatility by utilising common hydraulic heads with interchangeable bridges, sockets and pullers.

Common hydraulic heads of the HT Tensioners enable the maximum number of bolt diameters to be covered with the minimum number of tools. Color coding of the hydraulic heads ensures easy identification of the tools.

- Maximum working pressure 1034 Bar (15,000 psi)
- All tools have 15mm (0.59") stroke except HT02 stroke = 6mm (0.24") and HT01 stroke = 6mm (0.31")
- Eccentric shaped tool applies to HT02
- Weight includes head, bridge, socket & puller
- Alternative size adaptor kits can be supplied on request



Tool Ref	Bolt Dia.		Tool Hyd Area		Max Load		Weight	Unit of Measure	A	B	C	D	F	G
	in	mm												
HT02 Maroon	-	M16	in² mm²	2.10 1357	tonf lbf kN	14.09 3155.4 140.3	4.50 lb	Ssd - in	2.9	0.90	3.03	0.98	4.76	2.17
							2.04 kg	Metric - mm	73.5	23.5	77	25	121	55
	3/4"	M18					4.34 lb	Ssd - in	2.9	0.90	3.03	0.98	4.72	2.17
							1.97 kg	Metric - mm	73.5	23.5	77	25	120	55
	-	M20					4.23 lb	Ssd - in	2.9	1.04	3.03	0.98	4.76	2.4
							1.92 kg	Metric - mm	73.5	26.5	77	25	121	61
HT01 Dk. Green	7/8"	M22	in² mm²	3.53 2278	tonf lbf kN	23.64 5295.6 235.5	4.23 lb	Ssd - in	2.9	1.04	3.15	1.1	4.98	2.4
							1.92 kg	Metric - mm	73.5	26.5	80	28	126	61
	1"	M24					6.88 lb	Ssd - in	3.4	1.16	3.66	1.34	5.78	2.52
							3.12 kg	Metric - mm	86	29.5	93	34	147	64
	1-1/8"	M27					6.77 lb	Ssd - in	3.4	1.26	3.78	1.46	6.03	2.83
							3.07 kg	Metric - mm	86	32.0	96	37	153	72
HL01 Dk. Blue	-	M30	in² mm²	5.40 3485	tonf lbf kN	36.17 8102.2 360.3	11.8 lb	Ssd - in	4.2	1.42	3.78	1.42	6.57	3.11
							5.36 kg	Metric - mm	107.0	36.0	96	36	167	79
	1-1/4"	M33					11.5 lb	Ssd - in	4.2	1.42	3.78	1.42	6.69	3.11
							5.21 kg	Metric - mm	107.0	36.0	96	36	170	79
	1-3/8"	M36					11.3 lb	Ssd - in	4.2	1.54	3.9	1.54	6.93	3.23
							5.11 kg	Metric - mm	107.0	39.0	99	39	176	82
HL02 Orange	1-1/4"	M33	in² mm²	6.63 4276	tonf lbf kN	44.39 9942.9 442.2	14.1 lb	Ssd - in	4.6	1.42	3.78	1.42	6.77	3.11
							6.40 kg	Metric - mm	117.0	36.0	96	36	172	79
	1-3/8"	M36					13.9 lb	Ssd - in	4.6	1.54	3.9	1.54	7.01	3.23
							6.31 kg	Metric - mm	117.0	39.0	99	39	178	82
	1-1/2"	M39					14.7 lb	Ssd - in	4.6	1.65	4.13	1.77	7.26	3.39
							6.68 kg	Metric - mm	117.0	42.0	105	45	187	86
HL03 Black	1-1/2"	M39	in² mm²	9.16 5909	tonf lbf kN	61.34 13739.2 611.0	20.6 lb	Ssd - in	5.4	1.65	4.13	1.77	7.33	3.39
							9.35 kg	Metric - mm	136.0	42.0	105	45	191	86
	1-5/8"	M42					20.6 lb	Ssd - in	5.4	1.77	4.24	1.85	7.72	3.94
							9.35 kg	Metric - mm	136.0	45.0	107	47	196	90
	1-3/4"	M45					20.7 lb	Ssd - in	5.4	1.93	4.33	1.97	7.95	3.94
							9.38 kg	Metric - mm	136.0	49.0	110	50	200	90

Hydratight Bolt Tensioner Chrt

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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