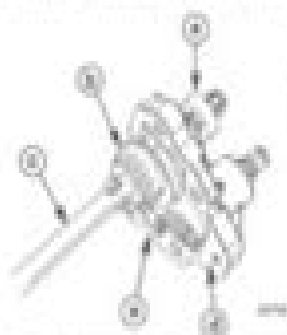


2. Slide the cover assembly of the shaft shaft.

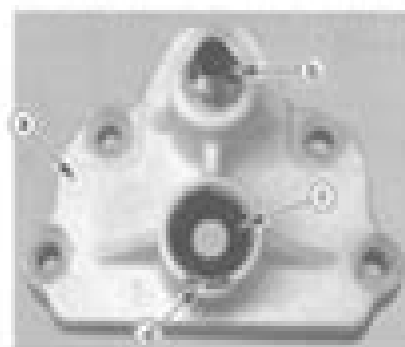


- 1- Shaft shaft cover assembly
- 2- Covering
- 3- Shaft shaft
- 4- Flange
- 5- Rubber seal

3. Clean all components with a suitable solvent and dry thoroughly with compressed air.

4. Inspect all components:

- a- Inspect the shaft shaft cover for cracking, damage, or excessive wear.
 - b- Inspect the oil seal inside the cover, the flange, and the flange on the outside of the cover for damage or excessive wear. Remove the retaining ring, if equipped, to inspect the seal.
 - c- Inspect the speedometer connector for damage or leakage.
 - d- Inspect the speedometer passage through the shaft shaft cover for debris.
- NOTE: If any of these conditions exist, replace the appropriate components.



- 1- Shaft shaft cover
- 2- Speedometer tube connector
- 3- Oil seal (not to be replaced)
- 4- Retaining ring

5. Inspect the shaft shaft within and oil seal surface for corrosion or excessive wear. Replace the shaft shaft if either of these conditions are found.



- 1- Oil seal surface
- 2- Flange

Assembly

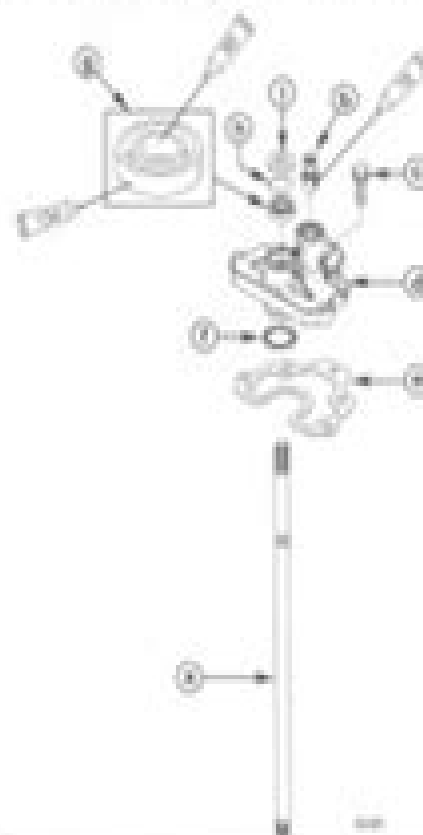
1. Lightly lubricate the seal of the flange flange on the cover and the tip of the oil seal with 3-in-1 oil with PTFE.
2. Apply Loctite 340 to the outside diameter of the oil seal. Wipe off any excess Loctite.

3. If the speedometer connector was removed or replaced, lightly coat the threads of the connector with Permatex. Assemble the speedometer connector into the cover and tighten the connector to the specified torque.

Torque Value	Description	Where Used	Apply to
10-15 ft-lb	Permatex Seal	Speedometer connector threads	40-60000000
10-15 ft-lb	3-in-1 oil with PTFE	Seal of the shaft shaft cover assembly (flange flange) and tip of the oil seal	40-60000000
10-15 ft-lb	Loctite 340	Outside diameter of the oil seal	Clean Loctite

Description	Min	Max	Unit
Speedometer connector	1.5	25	-

4. Assembly of components, as shown below. Be sure to position the flange with the cover before installing the cover assembly into the gear housing.



- 1- Shaft shaft
- 2- Speedometer tube connector
- 3- Screws (28 x 10) (2)
- 4- Cover assembly
- 5- Flange
- 6- Covering
- 7- Oil seal (to be replaced)
- 8- Retaining ring
- 9- Rubber seal

Description	Min	Max	Unit
Cover assembly, screws (28 x 10) (2) (2)	1.5	25	-

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S Nieto



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