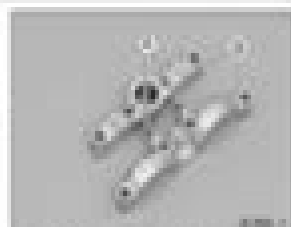


## Cams/cams

- Apply grease to the lube ports of the oil pump (4)
- Assemble
  - Cams/cams (2)
  - Oil Pump
- While keeping the cam/cams in parallel, install them to the cylinder head



- Apply molybdenum disulfide oil to the threads of the cam/cams cap bolts
- Tighten all cam/cams cap bolts evenly and tightly, and then tighten them with specified torque
- Follow the numbers (1 - 6) of tightening sequence on the cam/cams cap



Torque - Cam/cams Cap Bolts: 8.8 Nm (6.6 lbf·ft, 57 in·lb)

- Install the cam/cams chain tensioner (see Cam/cams Chain Tensioner Installation)
- Check the cam/cams chain timing
  - Confirm the timing mark and punch mark align with the cylinder head upper surface.
- If the timing mark and punch mark do not align with the cylinder head upper surface, recheck the cam/cams
- Turn the cam/cams slowly
- If the cam/cams does not turn smoothly, the timing is off. Repeat. Stop tuning immediately.

**NOTE**

The improper cam/cams chain timing may damage the valves.

- Install
  - Cylinder Head Cover (see Cylinder Head Cover Installation)
- Replace the timing inspection cap and flywheel nut cap O-rings with new ones
- Apply grease to the O-rings
- Tighten

Torque - Timing Inspection Cap: 3.0 Nm (2.7 lbf·ft, 21 in·lb)

Flywheel Nut Cap: 3.0 Nm (2.7 lbf·ft, 21 in·lb)

Special Tool - Flyer Cap Driver: 57001-0000

## Cams/cams

## Cam/cams Chain Removal

- Remove
  - Cams/cams (see Cam/cams Removal)
  - Flywheel (see Flywheel Removal in the Electrical System chapter)
  - Oil Pump (Overhaul) Cover Bolt (4)
  - Lower Cam/cams Chain Guide (2)
- Overhaul the cam/cams chain from the cam/cams



## Cam/cams Chain Installation

- Engage the cam/cams chain to the crankshaft
- Install the lower cam/cams chain guide
- Tighten

Torque - Oil Pump (Overhaul) Cover Bolts: 8.8 Nm (6.6 lbf·ft, 57 in·lb)

- Install
  - Flywheel (see Flywheel Installation in the Electrical System chapter)
  - Cams/cams (see Cam/cams Installation)

## Cam/cams and Cam/cams Cap Wear Inspection

- Measure each clearance between the cam/cams journal and cam/cams cap using plastigage (crank gauge) (4)
- Tighten the cam/cams cap bolts after applying molybdenum disulfide oil to the thread of them

Torque - Cam/cams Cap Bolts: 8.8 Nm (6.6 lbf·ft, 57 in·lb)

**NOTE**

Do not turn the cam/cams when the plastigage is between the journal and cam/cams cap



## Cam/cams Journal/Cam/cams Cap Clearance

Standard: 0.025 - 0.050 mm (0.0010 - 0.0020 in.)

Service Limit: 0.10 mm (0.0039 in.)

- If any clearance exceeds the service limit, measure the diameter of each cam/cams journal with a micrometer

## Cam/cams Journal Diameter

Standard: 22.920 - 22.930 mm (0.9024 - 0.9028 in.)

Service Limit: 22.85 mm (0.9035 in.)

- If the cam/cams journal diameter is less than the service limit, replace the cam/cams with a new one, and measure the clearance again
- If the clearance still exceeds out of the service limit, replace the cylinder head and

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