

ABOUT THIS MANUAL

This component technical manual covers the recommended repair procedure for 6101, 10.1 L (619 cu. in.) diesel engines produced in Waterloo, Iowa, beginning with Engine Serial No. (500000—). For 6101 engines produced prior to Engine Serial No. (—500000), refer to CTM20.

Before beginning repair of an engine, clean engine and mount on a repair stand. (See Group 03 - Engine Mounting.)

Direction of engine crankshaft rotation in this manual is referenced as counterclockwise, facing the flywheel looking toward the front (fan drive end).

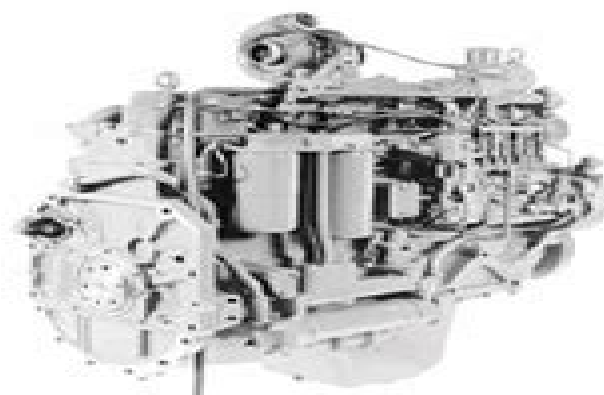
Some components of this engine may be serviced without removing the engine from the machine. Refer to the specific machine technical manuals for information on components that can be serviced without removing the engine from the machine and for engine removal and installation procedures.

Read each module completely before performing any service.



3/4 Left Front View 6101HZ Engine

10/10/14P
6101



3/4 Right Rear View of 6101HZ Engine

10/10/14P
6101

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L Manion

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