



MAST Safe Work Procedure

Division:

Analysis By:

Date:

Department:

Supervisor:

Frequency:

Job Title:

Approved By:

ISA Number:

Job Title:

73 Bench Drill Press

Job Performed By:

REQUIRED PERSONAL PROTECTIVE EQUIPMENT: industrial safety glasses, steel toe boots.

GENERAL NOTES:

JOB SAFETY ANALYSIS:

Step	Description	Hazard	Controls
1	Turn off wall mounted on/off switch prior to making adjustments to drill press.	N/A	N/A
2	Set proper speed for material to be drilled and drill bit size by adjusting pulleys located above motor housing. Motor housing is mounted on a pin type hinge and can be pulled in to release tension on pulley so that speed can be adjusted.	Caught In	Install interlocks in pulley housing to ensure that electricity is turned off when pulley housing is opened. Make sure that bench drill press on/off switch is turned to the off position and main wall switch is -- turned off before adjusting pulleys.
3	Once pulley has been adjusted and pulley housing closed, select drill bit up to 1/4 inch and secure in chuck with chuck tool.	Caught In	Make sure that bench drill press on/off switch is turned to the off -- position and main wall switch is in off position before attempting to install drill bit in chuck.
4	Secure material to be drilled in material vice.	N/A	N/A

Job Safety Analysis Manitoba School Boards Association

Chao Zhang



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