REVIEW ARTICLE



Fundamentals and advances of wire arc additive manufacturing: materials, process parameters, potential applications, and future trends

Bassiouny Saleh^{1,2} - Reham Fathi³ - Yinbao Tian⁴ - N. Radhika⁵ - Jinghua Jiang⁶ - Aibin Ma⁶

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Abstract

The advancement of the wire arc additive manufacturing (WAAM) process has been significant due to the cost-effectiveness in producing large metal components with high deposition rates. With the growth in the understanding of WAAM, researchers have found that the microstructure and mechanical properties of the fabricated components are greatly improved. As a result, a diverse range of materials have been linked to the process, leading to a wider application of WAAM in various industries. Thus, this review paper provides a comprehensive analysis of the recent advancements in WAAM, a technology that combines are welding with additive manufacturing. The focus is on the microstructure, mechanical properties, materials used, process-related defects, and post-process treatments. The paper aims to offer guidance on producing high-quality and defect-free components by aligning the material characteristics with the capabilities of various WAAM techniques. The results of the paper highlight the strengths and limitations of WAAM and provide insights into its future prospects. This information is valuable for academics, designers, and manufacturers in the field, serving as a milestone for future WAAM research and application.

Keywords Wire are additive manufacturing - Additive manufacturing - Microstructure - Mechanical properties - Future trends

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1 Introduction

In recent years, additive manufacturing methods have improved significantly owing to their capacity to produce complex components without the constraints of traditional production techniques, resulting in reduced lead time, material waste, and prices. Nonetheless, there are substantial challenges in the manufacture of large volume components. notably in terms of process efficiency [1]. The constraint in component size and low build-up rate of frequently employed powder-based technologies is a key hurdle to the deployment of additive manufacturing at the industrial scale and its practicality within sustainable business cases [2]. Additive manufacturing is still not a one-size-fits-all solution. Researchers have worked hard to develop parts for additive manufacturing applications, which involves increasing the value of a product by lowering the number of parts, substances, and weight [3]. Metal additive manufacturing (AM) technologies are now mostly powder bed fusion procedures that employ a laser beam as the energy source and pricey metal powder as the material. Although laser-based powder



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Plasma Electrolytic Oxidation - Fundamentals, Advances and Applications Viswanathan S. Saji, Mikhail Zheludkevich, 2025-12-11 This volume provides the fundamentals and most recent information on Plasma Electrolytic Oxidation PEO in one authoritative resource The authors explain how PEO has attracted significant research attention in the last decade as a potential industrial method for surface engineering of metals and alloys in various application domains It further documents their advantages in producing thicker and more effective coatings over conventional industrial anodization processes and that PEO coatings can be used as anticorrosion and anti wear coatings thermal barrier layers and catalytic layers. The book is divided into four sections addressing fundamentals growth mechanisms effects of particles and industrial applications Promoting maximum understanding of the fundamentals of the PEO process as essential to developing more competitive surface technologies the book is ideal for a range of engineers and fabricators working in metals and alloys surface modification corrosion electrochemistry materials chemistry and nanotechnology **Geotechnical Fundamentals** for Addressing New World Challenges Ning Lu, James K. Mitchell, 2019-05-24 This single volume thoroughly summarizes advances in the past several decades and emerging challenges in fundamental research in geotechnical engineering These fundamental research frontiers are critically reviewed and described in details in lights of four grand challenges our society faces climate adaptation urban sustainability energy and material resources and global water resources. The specific areas critically reviewed carefully examined and envisioned are sensing and measurement soil properties and their physics roots multiscale and multiphysics processes in soil geochemical processes for resilient and sustainable geosystems biological processes in geotechnics unsaturated soil mechanics coupled flow processes in soil thermal processes in geotechnical engineering and rock mechanics in the 21st century Guide to Computing Fundamentals in Cyber-Physical Systems Dietmar P.F. Möller, 2016-04-14 This book presents an in depth review of the state of the art of cyber physical systems CPS and their applications Relevant case studies are also provided to help the reader to master the interdisciplinary material Features includes self test exercises in each chapter together with a glossary offers a variety of teaching support materials at an associated website including a comprehensive set of slides and lecture videos presents a brief overview of the study of systems and embedded computing systems before defining CPS introduces the concepts of the Internet of Things and ubiquitous or pervasive computing reviews the design challenges of CPS and their impact on systems and software engineering describes the ideas behind Industry 4 0 and the revolutions in digital manufacturing including smart and agile manufacturing as well as cybersecurity in manufacturing considers the social impact of the changes in skills required by the globalized digital work environment of the future Fundamentals of Surgical Practice Aljafri A. Majid, Andrew N. Kingsnorth, 1998-01-05 Fundamentals of Surgical Practice is the essential textbook for the MRCS and the AFRCSEd Exactly mirroring the unified syllabus it gives the trainee a clear understanding of the core knowledge required to succeed in the

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