

4. Installing the refrigerant piping



Fig. 4-1

A) Flare cutting dimension

Copper pipe O.D. [mm]	Flare dimensions A-A dimensions [mm]
φ12.7	12.8 - 13.2
φ15.88	15.9 - 16.7

■ PKA-RP60, T1, 100KAL

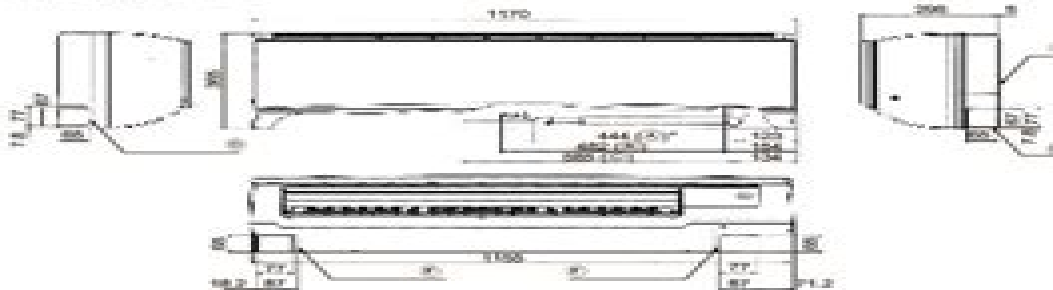


Fig. 4-2

4.2. Indoor unit

Refrigerant and Drainage Piping Sizes		PKA-RP60, T1, 100KAL
Refrigerant piping	Liquid	ODφ 9.52 (3/8")
	Gas	ODφ 15.88 (3/8")
Drainage piping		ODφ 16



Fig. 4-3

■ PKA-RP60, T1, 100KAL



Fig. 4-4

4.1. Connecting pipes (Fig. 4-1)

- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation material (heat-resistance to 100 °C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipes should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 2 mm or more).
- Apply thick layer of refrigerant oil to pipe and joint's cutting surfaces before tightening flare nut.
- Use a new wrench to tighten piping connections.
- Use a refrigerant piping insulation provided to insulate indoor unit connections. Use it as early as possible.

B) Flare nut tightening torque

- Do not apply refrigerating machine oil to the flare position.
- (This will make the flare nuts more apt to loosen.)

- Be careful to use the flare nuts that are attached to the main unit.
- (Use of commercially available products may result in cracking.)

Copper pipe O.D. [mm]	Flare nut O.D. [mm]	Tightening torque [N·m]
φ12.7	21	24 - 42
φ15.88	24	60 - 80

4.3. Positioning refrigerant and drain piping (Fig. 4-2)

■ PKA-RP60, T1, 100KAL

- (1) Use pipe
- (2) Liquid pipe
- (3) Gas pipe
- (4) Left side piping bracket hole
- (5) Right side piping bracket hole
- (6) Lower piping bracket hole
- (7) Mount board (1)

4.4. Refrigerant piping (Fig. 4-3)

Indoor unit

- Remove the flare nut and cap of the indoor unit.
- Make a flare for the liquid pipe and gas pipe and apply refrigerating machine oil (available from your local supplier) to the flare's base surface.
- Carefully connect the on-site-reeling pipes to the unit.
- Use the pipe cutter that is attached to the gas pipe and make a new double connection pipe to cut it into.
- Wrap the pipe cover of the unit's liquid pipe and make sure that it covers the insulation material of the on-site liquid pipe.
- The position where the insulation material is joined is sealed by taping.

- (1) On-site refrigerant piping
- (2) On-site refrigerant piping

4.4.1. Sealing in the piping space of the unit (Fig. 4-4)

- Wrap the supplied felt tape in the gaps of the refrigerant piping which will be located within the piping space of the unit to prevent dripping.
- Overlap the felt tape at one-half of the tape width.
- Fasten the end portion of the wrapping with vinyl tape, etc.

- (1) On-site pipe
- (2) Liquid pipe
- (3) Insulation on connection cable
- (4) Felt tape (2)

Mr Slim Ac Unit Manual

Yan Bai



Mr Slim Ac Unit Manual:

This book delves into Mr Slim Ac Unit Manual. Mr Slim Ac Unit Manual is a crucial topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Mr Slim Ac Unit Manual, encompassing both the fundamentals and more intricate discussions.

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- Chapter 1: Introduction to Mr Slim Ac Unit Manual
- Chapter 2: Essential Elements of Mr Slim Ac Unit Manual
- Chapter 3: Mr Slim Ac Unit Manual in Everyday Life
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- Chapter 5: Conclusion

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