



Steering Wheel

1. Remove the covers (1).
2. Remove the steering wheel cap.
3. Remove the steering wheel mounting nut (2) and remove the steering wheel (3) with a steering wheel puller (Jaco No. ST500-0100).

(When reassembling)

Tightening torque	Steering wheel mounting nut	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)
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- (1) Cap (2) Steering Wheel

(continued)

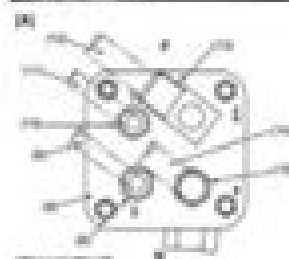
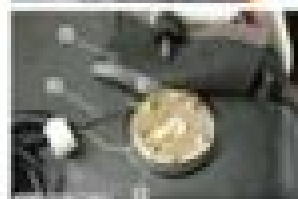


Motor Panel and Panel Under Cover

1. Open the motor panel (1) and disconnect the motor panel extractor (2) and four motor cables (3). Then remove the motor panel.
2. Remove the sponge.
3. Disconnect the combination switch connector (4), main switch connector (5), forward switch connector (7) and position lamp switch connector (8).
4. Remove the panel under cover (6).

- (1) Motor Panel (2) Motor Switch Connector (3) Motor Power Connector (4) Motor Power Cable (5) Combination Switch Connector (6) Motor Panel Under Cover (7) Forward Switch Connector (8) Position Lamp Switch Connector

(continued)



Steering Wheel and Controller

1. Remove the accelerator wire (1) from the engine.
2. Turn over the fuel sensor power (2), and disconnect the grounding wire (3) and 1P connector (4) from the fuel tank.
3. Separate the PTO indicator relay (5) from the steering offer (7).
4. Disconnect the power steering hoses from the steering controller (6).
5. Remove the steering offer (7) with the steering controller (6).

(When reassembling)

- Connect the delivery hose RH (21) to the L7 port (10).
- Connect the delivery hose LH (22) to the R7 port (8).
- Assemble the delivery hoses (24), delivery hoses LH (25) and delivery hoses RH (21) so that each hose becomes parallel to the hose port (10).
- Be sure to check the hose joints do not interfere to other parts.

Tightening torque	Delivery hose RH (21) mounting nut	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)
	Delivery hose LH (22) mounting nut	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)
	Charge hose (10) mounting nut	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)
	Delivery hose (24) mounting nut	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)
	Delivery hose (21) and delivery hoses (22)	M12 x 30 (2.0 ton or less) M12 x 37 (2.0 ton or more)

- (1) Accelerator Wire (2) Fuel Sensor Power (3) Grounding Wire (4) 1P Connector (5) PTO Indicator Relay (6) Steering Controller (7) Steering Offer (8) Fuel Hose (R7 Port) (9) Delivery Hose (10) Fuel Hose (L7 Port) (11) Delivery Hose (12) Fuel Hose (R7 Port) (13) Fuel Hose (L7 Port) (14) Fuel Hose (R7 Port) (15) Fuel Hose (L7 Port) (16) Fuel Hose (R7 Port) (17) Fuel Hose (L7 Port) (18) Fuel Hose (R7 Port) (19) Fuel Hose (L7 Port) (20) Fuel Hose (R7 Port) (21) Delivery Hose (22) Delivery Hose (23) Delivery Hose (24) Delivery Hose (25) Delivery Hose (26) Delivery Hose (27) Delivery Hose (28) Delivery Hose (29) Delivery Hose (30) Delivery Hose (31) Delivery Hose (32) Delivery Hose (33) Delivery Hose (34) Delivery Hose (35) Delivery Hose (36) Delivery Hose (37) Delivery Hose (38) Delivery Hose (39) Delivery Hose (40) Delivery Hose (41) Delivery Hose (42) Delivery Hose (43) Delivery Hose (44) Delivery Hose (45) Delivery Hose (46) Delivery Hose (47) Delivery Hose (48) Delivery Hose (49) Delivery Hose (50) Delivery Hose (51) Delivery Hose (52) Delivery Hose (53) Delivery Hose (54) Delivery Hose (55) Delivery Hose (56) Delivery Hose (57) Delivery Hose (58) Delivery Hose (59) Delivery Hose (60) Delivery Hose (61) Delivery Hose (62) Delivery Hose (63) Delivery Hose (64) Delivery Hose (65) Delivery Hose (66) Delivery Hose (67) Delivery Hose (68) Delivery Hose (69) Delivery Hose (70) Delivery Hose (71) Delivery Hose (72) Delivery Hose (73) Delivery Hose (74) Delivery Hose (75) Delivery Hose (76) Delivery Hose (77) Delivery Hose (78) Delivery Hose (79) Delivery Hose (80) Delivery Hose (81) Delivery Hose (82) Delivery Hose (83) Delivery Hose (84) Delivery Hose (85) Delivery Hose (86) Delivery Hose (87) Delivery Hose (88) Delivery Hose (89) Delivery Hose (90) Delivery Hose (91) Delivery Hose (92) Delivery Hose (93) Delivery Hose (94) Delivery Hose (95) Delivery Hose (96) Delivery Hose (97) Delivery Hose (98) Delivery Hose (99) Delivery Hose (100)

(continued)

Panel Under Frame

1. Remove the fuel sensor (2).
2. Remove the wires (3) and (4) (5), and put up the panel under frame (7).

(When reassembling)

- When reassembling the panel under frame, tighten the two nuts (6) to insulation rubber (5).

- (1) Fuel Sensor Frame (2) Sensor (3) Wire (4) Wire (5) Insulation Rubber (6) Nut

(continued)



Kubota Stv40 Manual

Jiyuan Zhang



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