

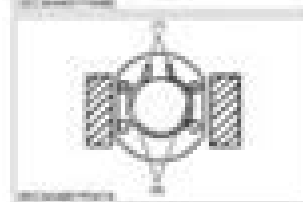
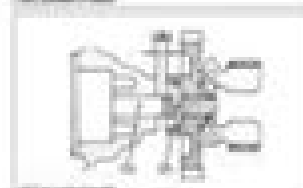


Oil Pump

- Remove the oil pump cover (1).
 - Take out the oil pump (2).
- (When reassembling)**
- Clean up the oil pump housing bearing (3) and oil pump shaft (4) at the oil pump, and apply oil to them.
 - Make sure the housing bearing turns smoothly. Install the oil pump (2) into the oil pump shaft from the oil pump side. Finally place the oil pump cover in position.
- NOTE**
- Install the oil pump (2) with the gear facing toward the oil pump housing. See the picture.
 - Be sure that the oil pump (2) turns smoothly.
- IMPORTANT**
- For replacing the bearing, clean up a new bearing and the drive-in spring. Force the bearing into position with its side mark facing outward.

- (1) Cover (2) Oil Pump (3) Oil Pump Housing Bearing (4) Oil Pump Shaft

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Remove Gear and Oil Pump

- Remove the stopper (1).
 - Put out the gear (2).
 - Remove the spring pin (3).
 - The circumference of the spring pin hole made out when the pin has been taken out. (Insert the pin hole).
 - Remove the three screws retaining the oil pump cover (4).
 - Put out the oil pump shaft (5) and oil pump (6).
- (When reassembling)**
- Make sure the oil of the spring pin (3) faces the oil pump.
 - Make sure the spring pin (3) matches at equal distance left and right out of the shaft.
 - Place the stopper (1) so that its hole (7) fits into a hole in between the two positions (8) of the gear. See the figure.
 - Apply oil to each section.
- NOTE**
- Finally pull the gear to see if it is tight in position.

Remove oil pump gear and oil pump gear (2)	Oil Pump Gear	1.5 mm (0.059 in.)
	Oil Pump Gear	1.5 mm (0.059 in.)

- (1) Stopper (2) Oil Pump Gear (3) Spring Pin (4) Oil Pump Cover (5) Oil Pump Shaft (6) Oil Pump (7) Hole (8) Stopper

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(B) Piston and Connecting Rod



Remove Cap and Piston

- Put out the connecting rod (1) and the oil pump gear (2).
 - Remove the cap (3).
- NOTE**
- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.
- IMPORTANT**
- Force the bearing into position with its side mark facing outward.
- (1) Cap (2) Piston (3) Tappet

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Piston and Connecting Rod

- Remove the cap (3) at the big end of the connecting rod.
 - Put the spring mark (2) (4) on the piston head as shown in the figure.
 - Put out the piston (1) from the cylinder head side.
- (When reassembling)**
- Insert the piston (1) with a piston ring compressor.
- IMPORTANT**
- Be sure to assemble the connecting rod so that the casting mark (2) (5) of the connecting rod faces toward the flywheel.
 - Align the mark on the side of the connecting rod and cap (3).

(When reassembling piston and connecting rod)

- NOTE**
- When reassembling the piston pin, remove the piston to 100 °C (212 °F) for 10 to 15 minutes and insert the piston pin to the piston.
 - When installing the connecting rod to the piston, align the mark (2) on the connecting rod to the spring mark (3).

Spring mark	Connecting rod mark	Oil Pump Gear	Oil Pump Gear
		1.5 mm (0.059 in.)	1.5 mm (0.059 in.)
		1.5 mm (0.059 in.)	1.5 mm (0.059 in.)

- (1) Piston (2) Connecting Rod Cap (3) Connecting Rod Spring (4) Spring Mark (5) Casting Mark

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Kubota Oc60 Service Manual

Mike Jess



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