

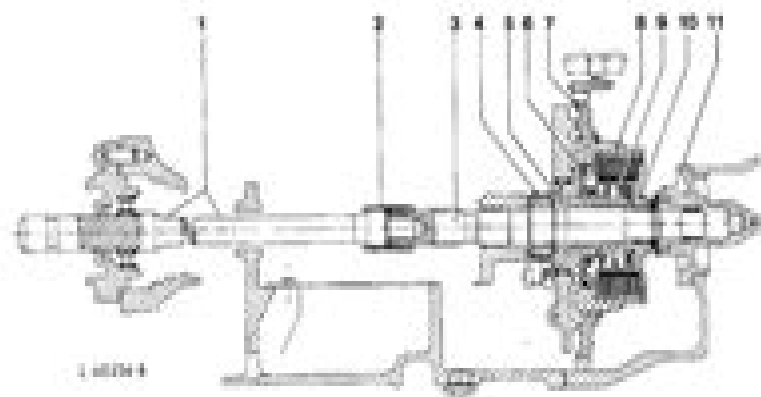


Bild 1 - Verschiebbare, stufenlose Zapfenwelle 500 U/min - Schnitt

- | | | | |
|---------------------------|----------------------------|----------------------------|-----------------------------|
| 1 Gehäuse des 500 U/min | 2 Zapfenbohrung | 3 Auslassbohrung | 11 Gehäuseflansch |
| 4 Gehäuseflansch | 5 Zapfenbohrung | 6 Auslassbohrung | 12 Gehäuseflansch |
| 7 Welle des Zapfenbohrers | 8 Bohrer des Zapfenbohrers | 9 Bohrer des Zapfenbohrers | 10 Bohrer des Zapfenbohrers |

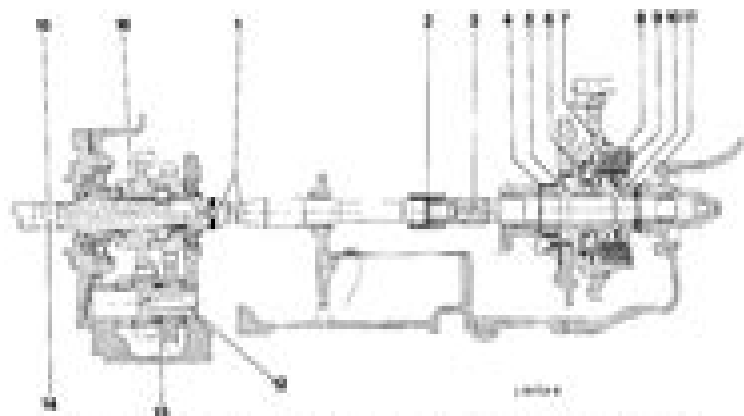


Bild 2 - Verschiebbare, konstruierte Zapfenwelle für 500 U/min und 1000 U/min - Schnitt

- | | | | |
|---------------------------|----------------------------|----------------------------|-----------------------------|
| 1 Gehäuse des 500 U/min | 2 Zapfenbohrung | 3 Auslassbohrung | 11 Gehäuseflansch |
| 4 Gehäuseflansch | 5 Zapfenbohrung | 6 Auslassbohrung | 12 Gehäuseflansch |
| 7 Welle des Zapfenbohrers | 8 Bohrer des Zapfenbohrers | 9 Bohrer des Zapfenbohrers | 10 Bohrer des Zapfenbohrers |

KRAFTVERTRAGUNG

Die Krafteintragung erfolgt von der Zapfenwelle über die Zapfenbohrung auf das Gehäuse 1 (Bilder 1 und 2), das mit der Zapfenbohrung 2 mittels Bolzen 3 und einer drehenden Verbindung verbunden ist.

Wird die Zapfenbohrung 2 durch den, mittels 10 durch beweglichen, Bolzen 5 zusammengepresst, überträgt sich die Kraft von der Zapfenbohrung 2 über das Gehäuse 1 auf die Zapfenbohrung 11 und somit auf die Welle 7 (vgl. Bilder 1 und 2).

Es ist bei der konstruierten, stufenlosen Zapfenwelle der Zapfenbohrung 12 (Bild 2) für 500 U/min vorgesehen, dass mittels des Bolzen 5 Zapfenbohrung 1 über das Gehäuse 1 auf die Zapfenbohrung 11 und das Gehäuse 12 des Vorganges in der Zapfenbohrung 12.

Es ist die Zapfenbohrung 12 für 1000 U/min vorgesehen, dass mittels des Bolzen 5 Zapfenbohrung 1 über das Gehäuse 1 auf die Zapfenbohrung 11 und das Gehäuse 12 des Vorganges überträgt sich.

DRUCKVERTRAGUNG

Prüfen des Betriebsdruckes der Zapfenbohrung und der Zapfenbohrung

Zur Prüfung des Betriebsdruckes der Zapfenbohrung werden die beiden Versuchsbohrungen 1 (Bild 1) und zur Prüfung des Betriebsdruckes der Zapfenbohrung 12 (Bild 2) des Zapfenbohrers 12 verwendet.

Spezial-Anschlußstück Nr. 10.00.00.000 (s. 1, Bild 1), bestehend aus einem Nippel und einem Winkelstück, ist dem Gehäuseflansch 11 angeschlossen.

Manometer Nr. 10.00.00.000 (Manometer 1) ist (s. 1, Bild 1) mit Hilfe des Manometer-Anschlußstückes Nr. 10.00.00.000 des Spezial-Anschlußstückes Nr. 10.00.00.000 an das Spezial-Anschlußstück Nr. 10.00.00.000 angeschlossen (s. Bild 1).

Wird in Betrieb gesetzt und mit einer Drehzahl von 500 U/min laufen lassen. Das Öl durch den Zapfenbohrung 12 auf einen Betriebsdruck von 10 bar, ansteigen. Der Betriebsdruck auf in beiden Endbohrungen des Zapfenbohrers gleich sein. Einziges Betriebsdruck oder Betriebsdruck.

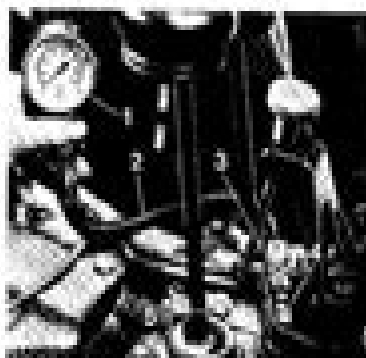


Bild 3 - Prüfen des Betriebsdruckes (speziell an Zapfenbohrung 12)

- 1 Manometer Nr. 10.00.00.000
- 2 Manometer-Anschlußstück
- 3 Manometer-Anschlußstück Nr. 10.00.00.000
- 4 Manometer-Anschlußstück Nr. 10.00.00.000
- 5 Manometer-Anschlußstück (s. Bild 1)

Es ist der gesamte Druck niedrigere oder höher als der Zapfenbohrung, wenn sich der Zapfenbohrung in der vorgesehenen Stellung befindet, dann die Zapfenbohrung nicht können diese Welle nicht bewegen wird.

Prüfen der Arbeitsweise des Manometers des Manometer-Anschlußstückes

Beide Versuchsbohrungen 1 (Bild 1) werden und gleichzeitig zwei Manometer angeschlossen.

Wird wieder mit 500 U/min laufen lassen und beide Manometer angeschlossen.

Wird der Zapfenbohrung 12 mit der vorgesehenen Stellung langsam in die vorgesehenen Stellung bewegt wird, wird der Druck in einem Manometer auf "Null" abfallen, wenn der andere Manometer Druck steigt.

Es darf keine Drucküberhöhung auftreten, wenn der Zapfenbohrung 12 langsam zwischen seinen beiden Endbohrungen hin und herbewegt wird.

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D Siedentop



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