#### CLUTCH

#### CLUTCH DRIVE PLATES

Measure the thickness and claw width of the clutch drive plates using a vernier calipers. If a clutch drive plate is not within the service limit, replace the clutch plates as a set.

Clutch drive	Standard	
plate	NO.1	2.92-3.08 mm (0.115-0.121 in)
thickness	NO.2	3.42~3.58 mm (0.135~0.141 in)

Clutch drive	Service limit	
plate	NO.1	2.62 mm (0.103 in)
thickness	NO.2	3.12 mm (0.123 in)

Clutch drive	Standard	
plate	NO.1	15.9~16.0 mm (0.626~0.630 in)
claw width	NO.2	15.9-16.0 mm (0.626-0.630 in)

Clutch drive	Service limit	
plate	NO.1	15.1 mm (0.595 in)
claw width	NO.2	15.1 mm (0.595 in)

Vernier calipers: 09900-20101

#### CLUTCH DRIVEN PLATES

Measure each clutch driven plate for distortion using the thickness gauge. If a clutch driven plate is not within the service limit, replace the clutch plates as a set.

Clutch driven plate	Service limit
distortion	0.1 mm (0.004 in)

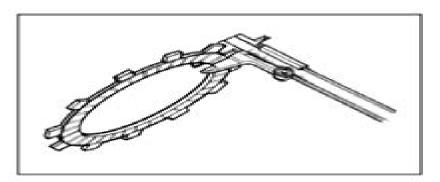
Thickness gauge : 09900-20806

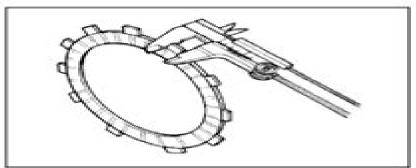
#### CLUTCH SPRING FREE LENGTH

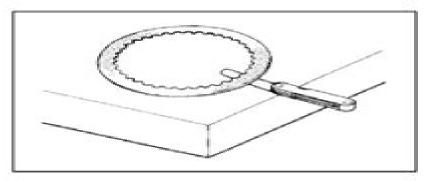
Measure the free length of each clutch spring using a vernier calipers. If any spring is not within the service limit, replace all of the spring with new ones.

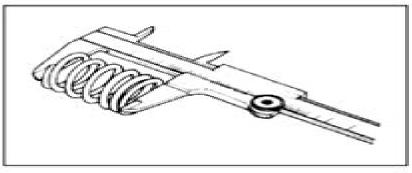
Clutch spring	Service limit
free length	51.6 mm (2.032 in)

Wernier calipers: 09900-20101









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**Clemens Wendtner** 

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