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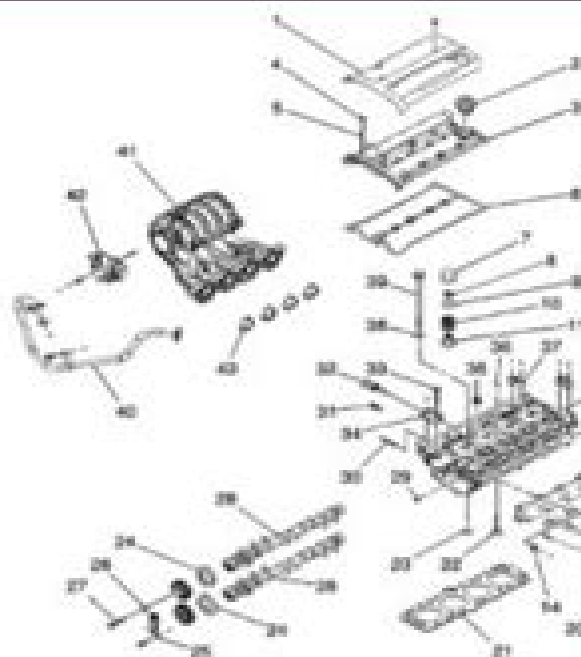


Fig. 1: Upper End
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
1	Engine Cover
2	Oil Cap
3	Valve Cover
4	Valve Cover Bolt
5	Valve Cover Washer
6	Valve Cover Gasket
7	Hydraulic Valve Lash Adjuster
8	Valve Key
9	Valve Spring Retainer
10	Valve Spring
11	Valve Stem Oil Seal

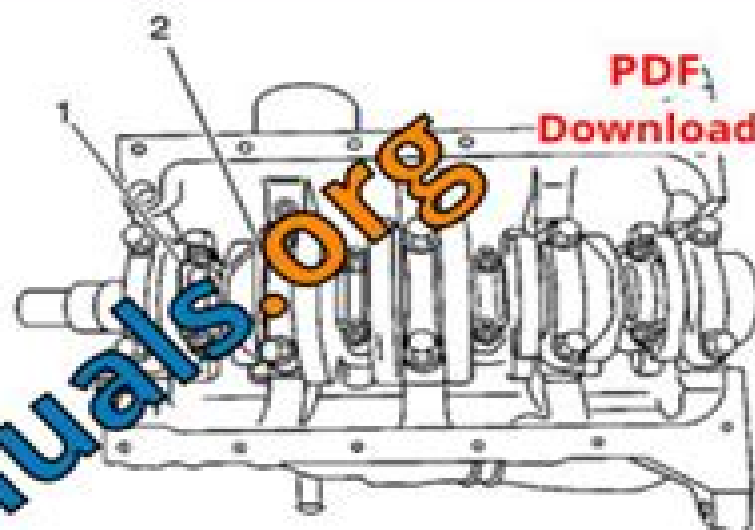


Fig. 128: View Of Connecting Rod Cap Nuts And Crankshaft Bearing Cap
Courtesy of GENERAL MOTORS CORP.

Remove the connecting rod bearing caps and the lower connecting rod bearing.
Remove the upper connecting rod bearing.
Mark the order of the crankshaft bearing caps.
Remove the crankshaft bearing cap bolts (2).
Remove the crankshaft bearing cap.
Remove the crankshaft bearings from the crankshaft bearing caps.
Remove the crankshaft.
Remove the crankshaft bearings from the engine block.

CAUTION: Refer to Safety Glasses Caution in Cautions and Notices.

Clean the parts, as necessary.

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