

- Remove 4 bolts securing gear case to drive shaft housing.



a - Bolt (4)

## Disassembly

### Water Pump

**NOTE:** If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

- Remove 4 bolts securing pump cover.



a - Bolt  
b - Bolt (4)

**NOTE:** Replace cover if thickness of steel at discharge slot is 0.060 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.



a - Cover  
b - Washer (above impeller)  
c - Impeller  
d - Key  
e - Washer (below impeller)  
f - Cover Gasket  
g - Base Plate  
h - Base Gasket

**NOTE:** Replace impeller if:

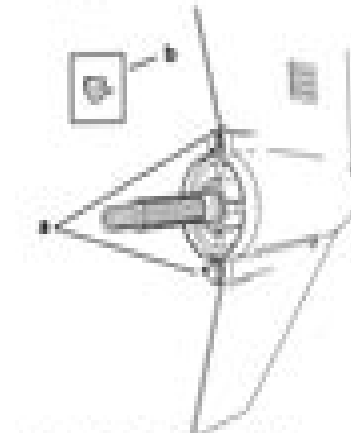
- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



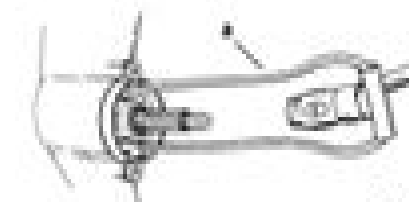
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers  
b - Tab Washers (Type I)

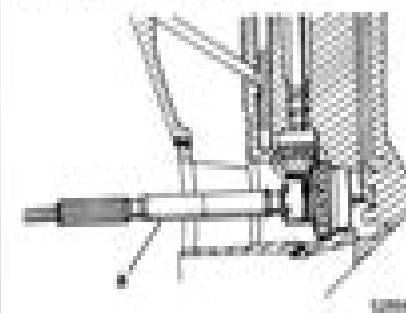
- Using Puller (91-27790), remove carrier assembly from gear case.



a - Puller (91-27790)

**NOTE:** When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

- Remove propeller shaft assembly.



a - Propeller Shaft

| Model                | Drive Shaft Holding Tool |
|----------------------|--------------------------|
| 25, 40/50 (4-Stroke) | 91-82180M                |
| Force 40/50          | 91-825190                |
| 30/40, 40/50         | 91-825190                |

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool  
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

# Mercury 50 Elpto Manual

**Victor M. Corman**



## **Mercury 50 Elpto Manual:**

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web the control circuit is based on a cmos inverter ic1 type 40106 the motor is switched by a darlington with discrete components t1 t2 ic1a inverter operates as an oscillator whose duty cycle the t2 leads so the motor receives energy is determined by r2 c2 d3 gave the inactive signal oscillator when t2 is blocked is determined by r3 p1

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web three phase brushless dc 3 motor 2 brush dc motor 4 bipolar stepper motor basic principle an electric motor is a device converting electrical energy into mechanical energy generally a torque this conversion is usually obtained through the generation of a magnetic field by means of a current flowing into one or more coils electrical energy

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web the diagram below has two components the normally open temperature switch and the magnetic contactor the three normally closed contacts that represent the olr protection are connected in series with the motor coil and so can be treated as a single device in practice a motor starter often only has two external connection points and all internal

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