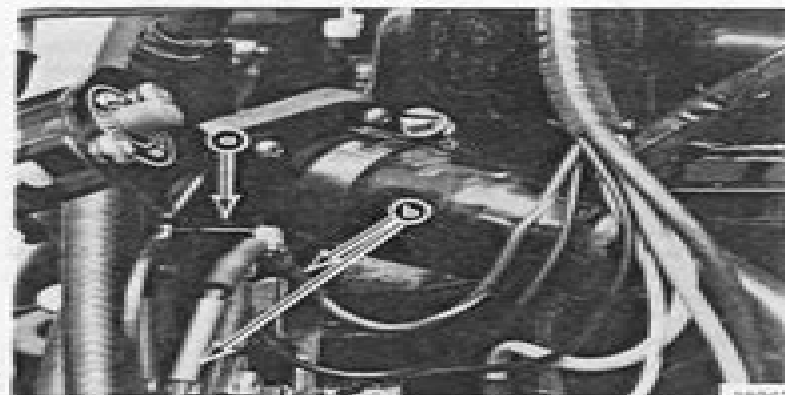


11. Connect instrument harness to engine harness. Tighten clamp.
12. Connect trim position sender brown/white wire as shown in Figure 7.
13. Connect fuel line. Check for leaks.
14. Connect throttle cable. Refer to "Attaching/Adjusting Throttle Cable".
15. Connect any grounding wires or accessories that may have been disconnected.
16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

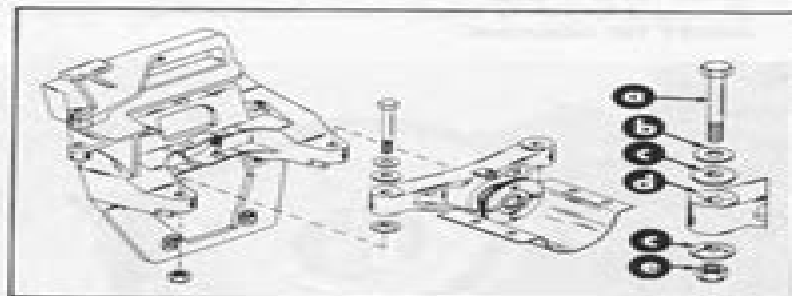
a - Terminal Block
b - Brown/White Wires
Figure 7. Sender Connection



ALIGNMENT

BEARING SUPPORT INSTALLATION

The following procedure **MUST BE** used when installing bearing support on MCM-120R/140R Models:



- a - Bolt (2)
b - Flat Washer (2)
c - Spherical Washer (4) (Install with Rounded Side Toward Bearing Support)
d - Bearing Support
e - Nut (2)

Figure 1. Bearing Support Attaching Parts

1. Install bearing support, as shown in Figure 1. **DO NOT** tighten bolts.
2. Insert solid end of Alignment Tool (91-37797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft

Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts **MUST BE** struck with a hammer to properly seat spherical washers. If procedure is not followed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

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Julia Schneider



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Table of Contents Mercruiser 140 Service Manual Oil

1. Understanding the eBook Mercruiser 140 Service Manual Oil
 - The Rise of Digital Reading Mercruiser 140 Service Manual Oil
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser 140 Service Manual Oil
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercruiser 140 Service Manual Oil
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser 140 Service Manual Oil
 - Personalized Recommendations
 - Mercruiser 140 Service Manual Oil User Reviews and Ratings
 - Mercruiser 140 Service Manual Oil and Bestseller Lists
5. Accessing Mercruiser 140 Service Manual Oil Free and Paid eBooks
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6. Navigating Mercuriser 140 Service Manual Oil eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercuriser 140 Service Manual Oil Compatibility with Devices
 - Mercuriser 140 Service Manual Oil Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercuriser 140 Service Manual Oil
 - Highlighting and Note-Taking Mercuriser 140 Service Manual Oil
 - Interactive Elements Mercuriser 140 Service Manual Oil
8. Staying Engaged with Mercuriser 140 Service Manual Oil
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercuriser 140 Service Manual Oil
9. Balancing eBooks and Physical Books Mercuriser 140 Service Manual Oil
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercuriser 140 Service Manual Oil
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercuriser 140 Service Manual Oil
 - Setting Reading Goals Mercuriser 140 Service Manual Oil
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercuriser 140 Service Manual Oil
 - Fact-Checking eBook Content of Mercuriser 140 Service Manual Oil
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
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